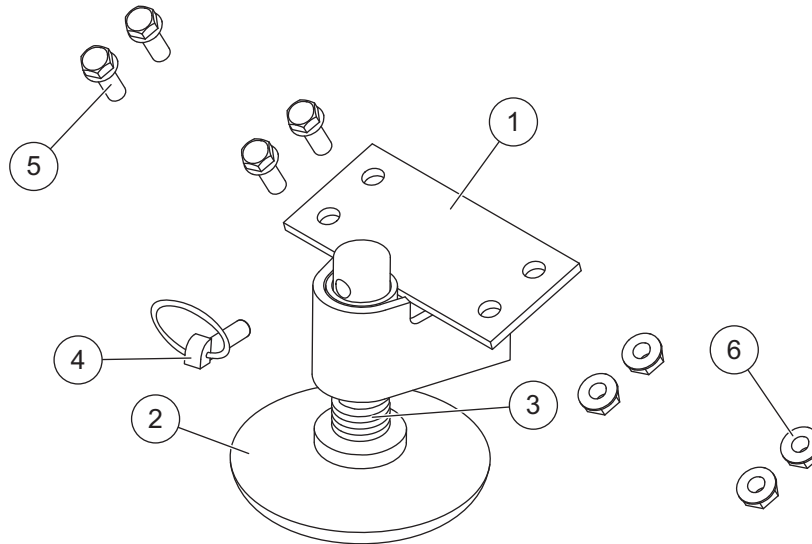




SHOE KIT

SD & HT Series™ Blades

PARTS LIST



27880 Shoe Kit SD & HT Series Blades							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	27871	2	Shoe Bracket LD/SD/HT Series	4	93010	2	Linchpin
2	*26523	2	Shoe Assembly – 6" Solid Cast	ns	26146	1	Bolt Bag
3	307-1	10	Shoe Spacer				
26146 Bolt Bag							
5		8	1/2-13 x 1-1/2 Flange Screw G8	6		8	1/2-13 Hex Flange Locknut GG
* Consists of (1) shoe, (1) 93010 linchpin and (5) 307-1 shoe spacers							
ns = not shown				G = Grade			

⚠ WARNING

Do not exceed GVWR or GAWR, including blade and ballast. The rating label is found on the driver-side vehicle door cornerpost.

⚠ CAUTION

Use standard methods and practices when attaching snowplow and installing accessories including proper personal protective safety equipment.

⚠ CAUTION

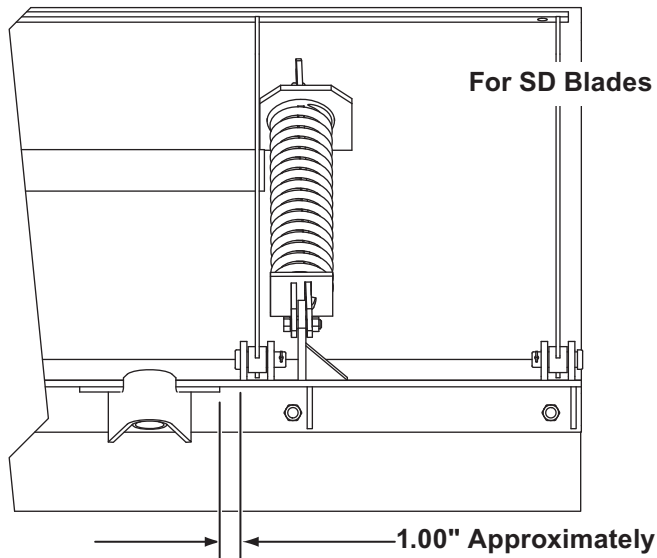
Read this document before installing the Shoe Kit.

⚠ CAUTION

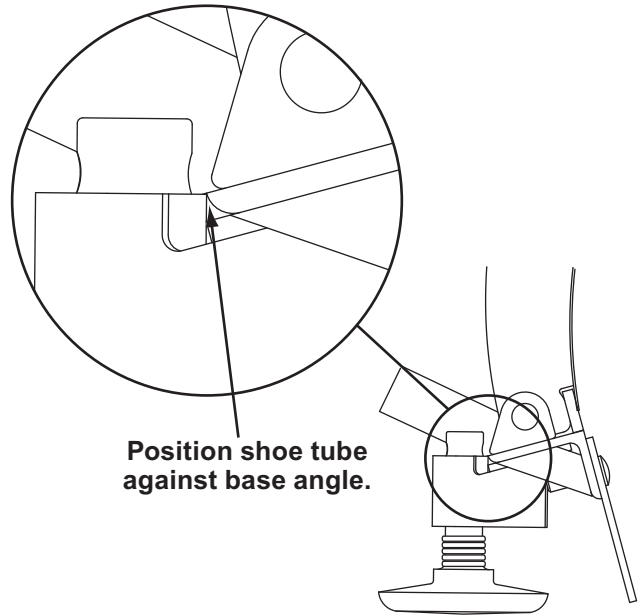
See your FISHER® outlet/Web site for specific vehicle application recommendations before installation. Shoe Kit weight information may be found in the Kit Selection Guide.

INSTALLATION INSTRUCTIONS

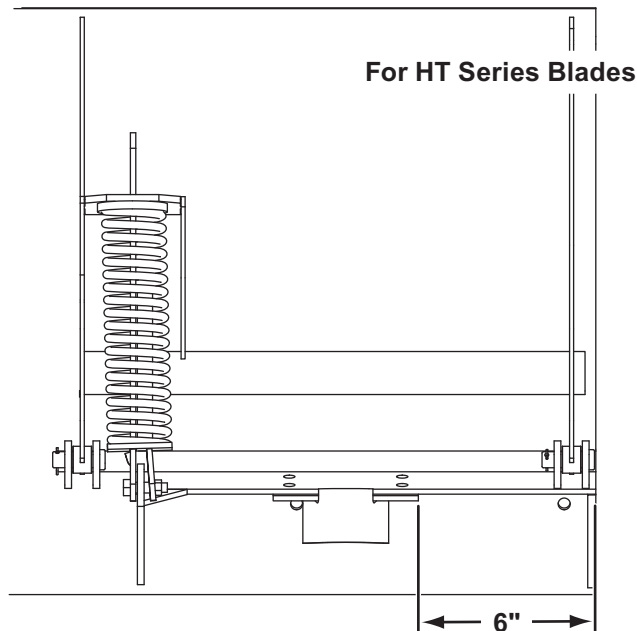
1. Park the vehicle on a smooth, level, hard surface, such as concrete. Lower the blade to the ground, and turn the control to the "OFF" position. Disconnect the snowplow from the vehicle, or turn the vehicle ignition to the "OFF" position and remove the key.
2. **For SD blades**, position the shoe bracket approximately 1" from the edge of the bolting pad to the base angle ear as shown below.



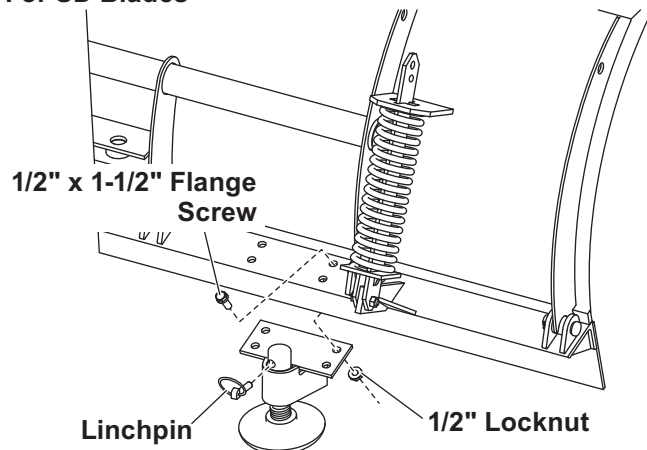
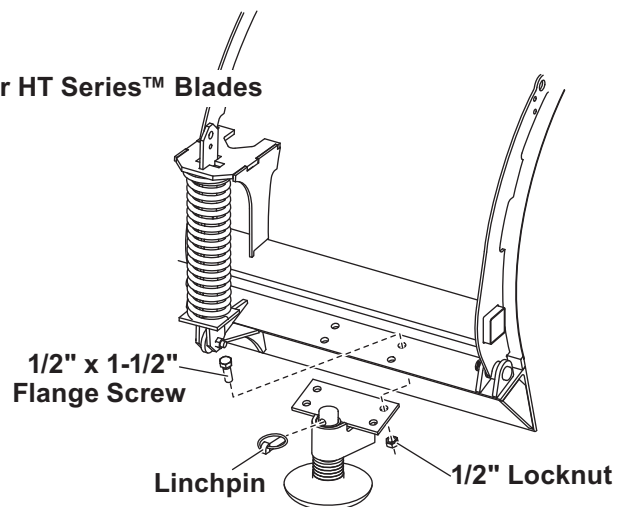
Position the shoe tube against the rear edge of the base angle. **Make sure the shoe bracket is parallel with the base angle.**



For HT Series™ blades, position the shoe bracket approximately 6" from the outside edge of the blade as shown below.



- Using the bracket as a guide, drill four $\frac{17}{32}$ " holes in the base angle. Fasten with four $1\frac{1}{2}$ " screws and $\frac{1}{2}$ " locknuts. Tighten to 115 ft-lb.

For SD Blades**For HT Series™ Blades**

- Repeat on the opposite side.
- Install the shoes, spacers and pins.

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