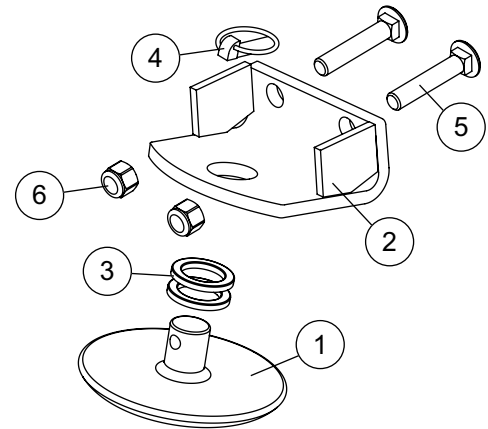


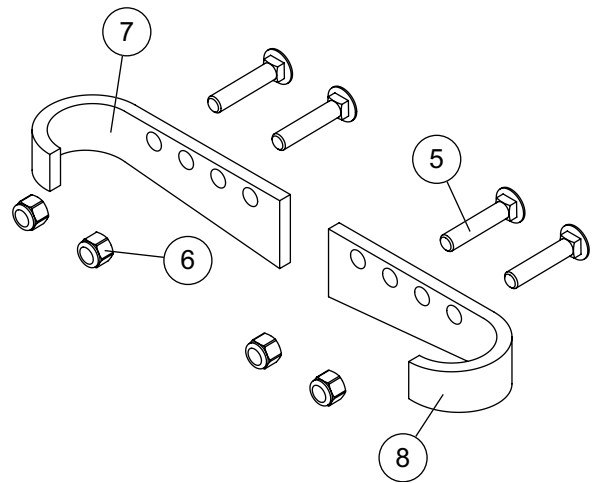


Curb & Wear Shoe Kits for XBLADE™ Snowplows

| 28367 XBLADE Wear Shoe Kit | | | |
|-----------------------------------------------------------|-------|-----|-----------------------------|
| Item | Part | Qty | Description |
| 1 | 26229 | 2 | Shoe – 7" Solid Cast |
| 2 | 26232 | 2 | Shoe Bracket |
| ns | 28371 | 1 | Bolt Bag for Wear Shoe Kit |
| 28371 Bolt Bag for Wear Shoe Kit | | | |
| 3 | 307-1 | 4 | Shoe Spacer |
| 4 | 308K | 2 | Packet – Shoe Pin |
| 5 | 90264 | 4 | 5/8-11 x 3 Carriage Bolt G5 |
| 6 | 91337 | 4 | 5/8-11 Hex Locknut GB |
| ns = not shown G = grade ZYC = zinc yellow chromate | | | |



| 27487-1 XBLADE Curb Shoe Kit | | | |
|----------------------------------|-------|-----|-----------------------------|
| Item | Part | Qty | Description |
| 7 | 26233 | 1 | Curb Shoe – DS |
| 8 | 26234 | 1 | Curb Shoe – PS |
| ns | 27513 | 1 | Bolt Bag for Curb Shoe Kit |
| 27513 Bolt Bag for Curb Shoe Kit | | | |
| 5 | 90264 | 4 | 5/8-11 x 3 Carriage Bolt G5 |
| 6 | 91337 | 4 | 5/8-11 Hex Locknut GB |
| ns = not shown G = grade | | | |



⚠ WARNING

Do not exceed GVWR or GAWR including blade and ballast. The rating label is found on the driver-side vehicle door cornerpost.

⚠ CAUTION

See your FISHER® outlet for application recommendations. Shoe Kit weight information may be found in the Kit Selection Guide.

INSTALLATION INSTRUCTIONS

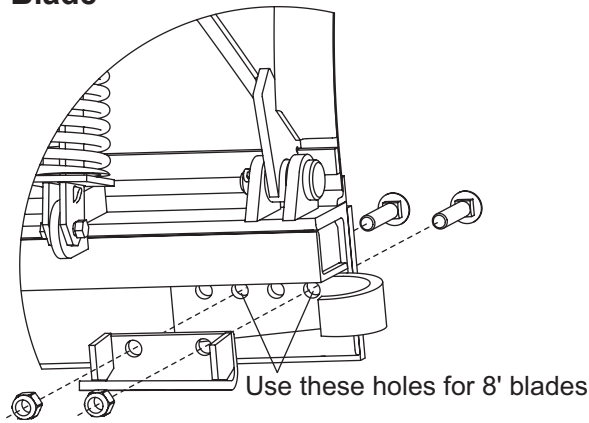
NOTE: If a cutting edge is currently installed, the last two carriage bolts on both ends of the base must be removed.

⚠ CAUTION

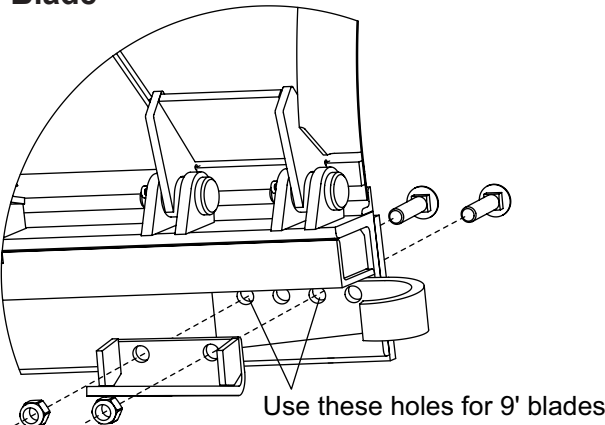
If a cutting edge is not installed, 3" carriage bolts are too long; 2-1/2" carriage bolts must be used.

1. Insert carriage bolts through the base angle from the front.

8' Blade



9' Blade



2. If installing curb shoes, place one onto the carriage bolts on the back side of the base angle (as shown in the illustration).
3. If installing wear shoes, place a wear shoe bracket onto the carriage bolts on the back side of the base angle (as shown in the illustration).
4. Put a locknut on each carriage bolt and tighten according to the torque chart.
5. If installing wear shoes, assemble two spacers on a shoe. Insert the shoe into the installed shoe bracket. Secure the shoe by inserting a shoe pin into the holes at the top of the shoe pipe, then snapping the ring on the pin over the pipe. Shoe height can be adjusted by removing spacer rings as required.
6. Repeat on opposite end.

| Recommended Fastener Torque Chart (Ft.-Lb.) | | | |
|-------------------------------------------------------------------------------|-------------|-------------|-------------|
| Size | SAE Grade 2 | SAE Grade 5 | SAE Grade 8 |
| 1/4-20 | 6 | 9 | 13 |
| 5/16-18 | 11 | 18 | 28 |
| 3/8-16 | 19 | 31 | 46 |
| 3/8-24 | 24 | 46 | 68 |
| 7/16-14 | 30 | 50 | 75 |
| 1/2-13 | 45 | 75 | 115 |
| 9/16-12 | 66 | 110 | 165 |
| 5/8-11 | 93 | 150 | 225 |
| 3/4-10 | 150 | 250 | 370 |
| 7/8-9 | 150 | 378 | 591 |
| 1-8 | 220 | 583 | 893 |
| Metric Grade 8.8 (Ft.-Lb.) | | | |
| Size | Torque | Size | Torque |
| M 6 | 7 | M 12 | 60 |
| M 8 | 17 | M 14 | 95 |
| M 10 | 35 | M 16 | 155 |
| These torque values apply to fasteners except those noted in the instruction. | | | |

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