March 15, 2021 Lit. No. 30524, Rev. 00

2016-___

35063-1 MOUNT KIT

Nissan Titan

Installation Instructions

Read this document before installing the snowplow.

A CAUTION

See your sales outlet/website for specific vehicle application recommendations before installation. The online selection system has specific vehicle and snowplow requirements.

A DIVISION OF DOUGLAS DYNAMICS, LLC

SAFETY DEFINITIONS

A WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

ACAUTION

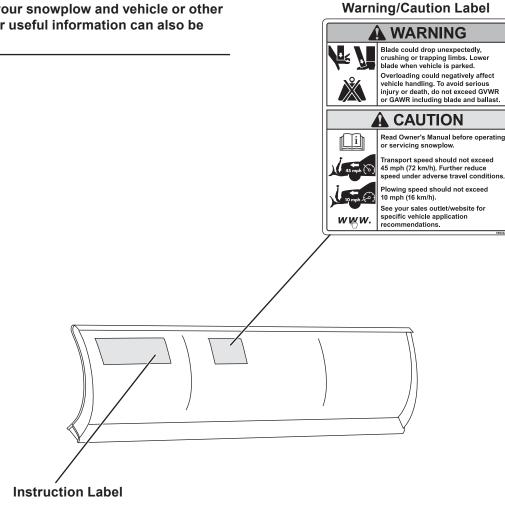
Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTE: Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

WARNING/CAUTION & INSTRUCTION LABELS

Become familiar with and inform users about the warning and instruction labels on the back of the blade.

NOTE: If labels are missing or cannot be read, see your sales outlet.



SAFETY PRECAUTIONS

Improper installation and operation could cause personal injury and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating, or making adjustments.

Lower the blade when vehicle is parked. Temperature changes could change hydraulic pressure, causing the blade to drop unexpectedly or damaging hydraulic components. Failure to do this could result in serious personal injury.

AWARNING

The driver shall keep bystanders clear of the blade when it is being raised, lowered, or angled. Do not stand between the vehicle and the blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.

A WARNING

Keep hands and feet clear of the blade and A-frame when mounting or removing the snowplow. Moving or falling assemblies could cause personal injury.

WARNING

Do not exceed GVWR or GAWR including the blade and ballast. The rating label is found on the driver-side vehicle door cornerpost.

A WARNING

To prevent accidental movement of the blade, always turn the control OFF whenever the snowplow is not in use. The power indicator light will turn OFF.

Remove blade assembly before placing vehicle on hoist.

Refer to the online selection system for minimum vehicle recommendations and ballast requirements.

PERSONAL SAFETY

- Remove the ignition key and put the vehicle in PARK or in gear to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair.
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt, and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses, and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

FIRE AND EXPLOSION

A WARNING

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on vehicle. Keep all open flames away from gasoline tank and lines. Wipe up any spilled gasoline immediately.

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

CELL PHONES

A driver's first responsibility is the safe operation of the vehicle. The most important thing you can do to prevent a crash is to avoid distractions and pay attention to the road. Wait until it is safe to operate mobile communication equipment such as cell phones, text messaging devices, pagers, or two-way radios.

VENTILATION

A WARNING

Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.

March 15, 2021

NOISE

Airborne noise emission during use is below 70 dB(A) for the snowplow operator.

VIBRATION

Operating snowplow vibration does not exceed 2.5 m/s² to the hand-arm or 0.5 m/s² to the whole body.

TORQUE CHART

A CAUTION

Read instructions before assembling. Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow, including proper personal protective safety equipment.

Recommended Fastener Torque Chart					
Inch Fasteners Grade 5 and Grade 8					
Size	Torque (ft-lb)			Torque (ft-lb)	
	Grade 5	Grade 8	Size	Grade 5	Grade 8
1/4-20	8.4	11.9	9/16-12	109	154
1/4-28	9.7	13.7	9/16-18	121	171
5/16-18	17.4	24.6	5/8-11	150	212
5/16-24	19.2	27.3	5/8-18	170	240
3/8-16	30.8	43.6	3/4-10	269	376
3/8-24	35.0	49.4	3/4-16	297	420
7/16-14	49.4	69.8	7/8-9	429	606
7/16-20	55.2	77.9	7/8-14	474	669
1/2-13	75.3	106.4	1-8	644	909
1/2-20	85.0	120.0	1-12	704	995
Metric Fasteners Class 8.8 and 10.9					
Size	Torque (ft-lb)			Torque (ft-lb)	
	Class 8.8	Class 10.9	Size	Class 8.8	Class 10.9
M6 x 1.00	7.7	11.1	M20 x 2.50	325	450
M8 x 1.25	19.5	26.9	M22 x 2.50	428	613
M10 x 1.50	38.5	53.3	M24 x 3.00	562	778
M12 x 1.75	67	93	M27 x 3.00	796	1139
M14 x 2.00	107	148	M30 x 3.50	1117	1545
M16 x 2.00	167	231	M33 x 3.50	1468	2101
M18 x 2.50	222	318	M36 x 4.00	1952	2701
These torque values apply to fasteners except those noted in the instructions.					

INSTALLATION INSTRUCTIONS

NOTE: For easier assembly and installation, the vehicle and all snowplow components should be on a smooth, level, hard surface, such as concrete.

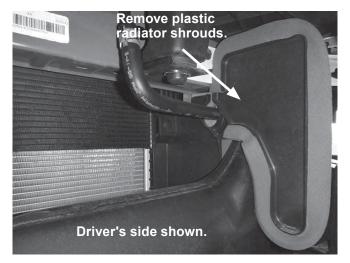
1. Remove the plastic splash shield and save for reinstallation.



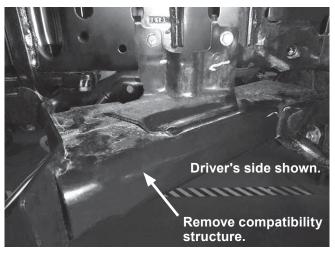
2. Remove the bumper



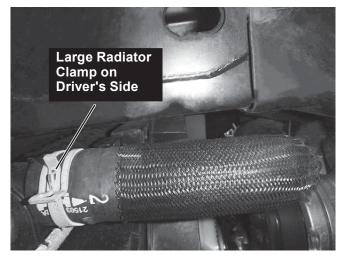
3. Remove the driver-side, passenger-side, and lower plastic radiator shrouds. Save for reinstallation.



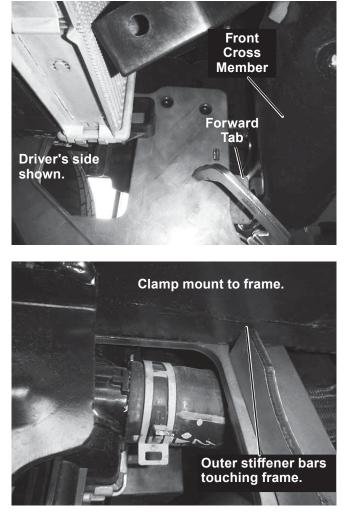
4. On the driver's side, remove the bumper brace and compatibility structure. Save for reinstallation. Repeat on the passenger's side if your vehicle is equipped with a passenger-side compatibility structure.



5. Loosen the large radiator hose clamp found on the driver's side of the vehicle. Rotate the clamp so that the tabs are facing downward. Tighten the clamp.

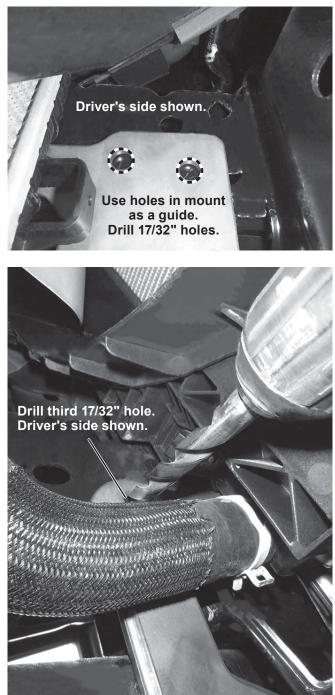


6. Slide the driver-side mount up between the radiator and frame until the outer stiffener bars touch the bottom of the frame. Slide the mount forward until the forward tab is touching the front cross member. Clamp the mount securely to the frame.

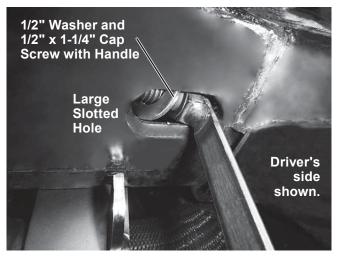


Use caution not to pinch, cut, or drill through any wires or hoses running along the frame rails.

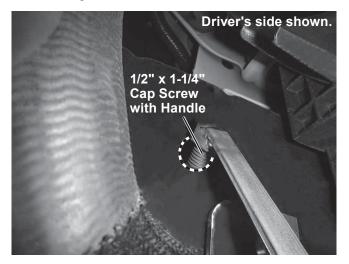
7. Using the three inner holes on the driver-side mount as a guide, drill three 17/32" holes through the frame wall. Be sure the mounts are still located as defined in Step 6 before drilling.



8. Starting on the driver's side of the vehicle, place a 1/2" washer on a 1/2" x 1-1/4" cap screw with handle. Insert the cap screw with handle through the large slotted hole found on the bottom of the frame. Insert the cap screw through the rear hole of the mount and secure with a 1/2" locknut. Hand tighten the fastener.



9. Insert a 1/2" x 1-1/4" cap screw with handle into the hole found on the inside of the frame behind the radiator. Insert the cap screw in the closest front hole of the mount. Secure with a locknut. Hand tighten.



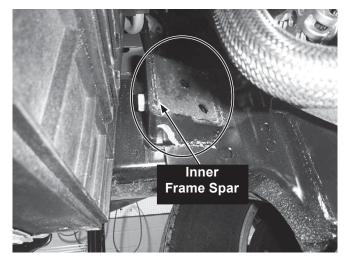
 Insert a 1/2" x 1-1/4" cap screw with handle into the hole on top of the frame at the front of the vehicle. It may to necessary to trim the handle. Insert the cap screw into the remaining front hole of the mount. Secure with a locknut. Hand tighten.



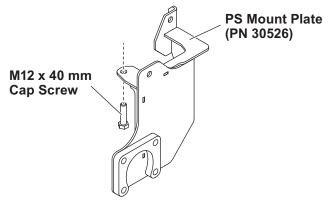
For vehicles NOT equipped with a passenger-side inner frame spar:

- 11. Repeat Steps 6–10 on the passenger's side of the vehicle using the passenger-side mount.
- 12. Tighten all hardware and trim all excess lengths of cap screw handles.
- 13. Skip to Step 19.

For vehicles equipped with a passenger-side inner frame spar as shown:



- 11. Remove the passenger-side tow hook. Save the fasteners and tow hook for reinstallation if the mount is removed.
- 12. Locate the passenger-side mount plate for 2021–newer vehicles (PN 30526).



13. Position the mount as shown against the passenger-side frame rail. The forward hole of the mount should line up with the rear tow hook bolt hole. Install the M12 x 40 mm cap screw up through the forward hole of the mount and carefully thread it into the vehicle frame. Tighten the cap screw until it is snug, but do not torque.





14. Ensure that the rear of the mount is against the outside of the frame. Use the rear hole as a guide to drill a 17/32" hole through the frame.



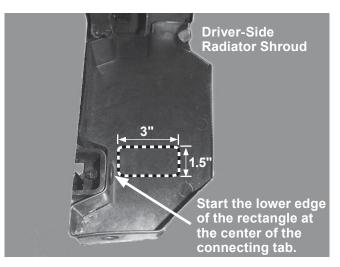
15. Place a 1/2" washer on one of the cap screws on handle. Insert the handle into the frame and out through the hole drilled in Step 14. Secure the cap screw on handle with a 1/2" locknut. Hand tighten.

Use caution not to pinch, cut, or drill through any wires or hoses running along the frame rails.

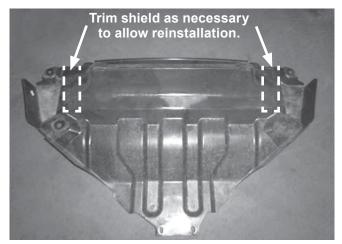
- 16. Use the forward hole of the mount on the inboard side of the frame as a guide to drill a 17/32" hole through the frame.
- 17. Install a cap screw on handle into the frame and out through the hole drilled in Step 16. Secure the cap screw on handle with a 1/2: locknut. Hand tighten.
- 18. Tighten all hardware and trim all excess lengths of cap screw handles.

For all installations:

19. Cut a small rectangle in the driver-side radiator shroud (removed in Step 3) to allow clearance for fasteners.



- 20. Reinstall the driver-side, passenger-side, and lower radiator shrouds.
- 21. Reinstall the bumper brace and compatibility structure removed in Step 4.
- 22. Put in place the plastic splash shield that had been removed in Step 1. Mark and trim the splash shield as necessary to allow reinstallation.



- 23. Install the mount beam using eight 1/2" x 2" cap screws and 1/2" locknuts.
- 24. Tighten all hardware according to torque chart.
- 25. Measure the distance between the mount beam rear hole and the ground. If it exceeds 11-1/2", install the accessory Height Adapter Plate Kit (PN 77555) to ensure optimum plowing performance.
- 26. Reinstall the bumper. Trim the lower air dam as necessary to allow fit up.

NOTE: After five to ten hours of snowplow usage, retorque all mount assembly fasteners.

The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. This equipment manufacturer or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. The company offers a limited warranty for all snowplows and accessories. See separately printed page for this important information.

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