December 1, 2022 Lit. No. 31657, Rev. 00

35169 MOUNT KIT

Daihatsu HiJet S510P

2014-__

Installation Instructions

A CAUTION

Read this document before installing the snowplow.

A CAUTION

See your sales outlet/website for specific vehicle application recommendations before installation. The online selection system has specific vehicle and snowplow requirements.

SAFETY DEFINITIONS

A WARNING

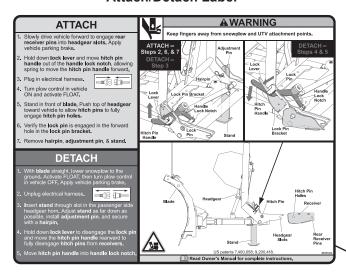
Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

A CAUTION

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTE: Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

Attach/Detach Label

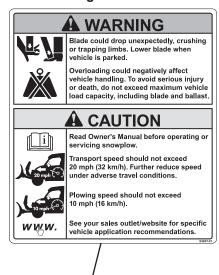


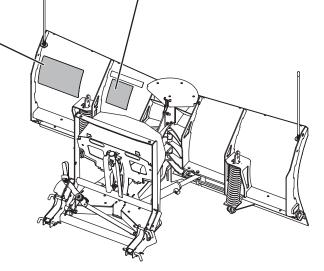
WARNING/CAUTION & INSTRUCTION LABELS

Become familiar with and inform users about the warning and instruction labels on the back of the blade.

NOTE: If labels are missing or cannot be read, see your sales outlet.

Warning/Caution Label





SAFETY PRECAUTIONS

Improper installation and operation could cause personal injury and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating, or making adjustments.

A WARNING

Lower the blade when vehicle is parked. Temperature changes could change hydraulic pressure, causing the blade to drop unexpectedly or damaging hydraulic components. Failure to do this could result in serious personal injury.

A WARNING

The driver shall keep bystanders clear of the blade when it is being raised, lowered, or angled. Do not stand between the vehicle and the blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.

A WARNING

Keep hands and feet clear of the blade and A-frame when mounting or removing the snowplow. Moving or falling assemblies could cause personal injury.

A WARNING

Do not exceed GVWR or GAWR including the blade and ballast. The rating label is found on the driver-side vehicle door cornerpost.

A WARNING

To prevent accidental movement of the blade, always turn the control OFF whenever the snowplow is not in use. The power indicator light will turn OFF.

A WARNING

Remove blade assembly before placing vehicle on hoist.

A CAUTION

Refer to the online selection system for minimum vehicle recommendations and ballast requirements.

PERSONAL SAFETY

- Remove the ignition key and put the vehicle in PARK or in gear to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt, and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses, and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

FIRE AND EXPLOSION

A WARNING

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on vehicle. Keep all open flames away from gasoline tank and lines. Wipe up any spilled gasoline immediately.

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

CELL PHONES

A driver's first responsibility is the safe operation of the vehicle. The most important thing you can do to prevent a crash is to avoid distractions and pay attention to the road. Wait until it is safe to operate mobile communication equipment such as cell phones, text messaging devices, pagers, or two-way radios.

VENTILATION

A WARNING

Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.

NOISE

Airborne noise emission during use is below 70 dB(A) for the snowplow operator.

VIBRATION

Operating snowplow vibration does not exceed 2.5 m/s² to the hand-arm or 0.5 m/s² to the whole body.

TORQUE CHART

A CAUTION

Read instructions before assembling. Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow, including proper personal protective safety equipment.

Recommended Fastener Torque Chart					
Inch Fasteners Grade 5 and Grade 8					
Size	Torque (ft-lb)			Torque (ft-lb)	
	Grade 5	Grade 8	Size	Grade 5	Grade 8
1/4-20	8.4	11.9	9/16-12	109	154
1/4-28	9.7	13.7	9/16-18	121	171
5/16-18	17.4	24.6	5/8-11	150	212
5/16-24	19.2	27.3	5/8-18	170	240
3/8-16	30.8	43.6	3/4-10	269	376
3/8-24	35.0	49.4	3/4-16	297	420
7/16-14	49.4	69.8	7/8-9	429	606
7/16-20	55.2	77.9	7/8-14	474	669
1/2-13	75.3	106.4	1-8	644	909
1/2-20	85.0	120.0	1-12	704	995
Metric Fasteners Class 8.8 and 10.9					
Size	Torque (ft-lb)			Torque (ft-lb)	
	Class 8.8	Class 10.9	Size	Class 8.8	Class 10.9
M6 x 1.00	7.7	11.1	M20 x 2.50	325	450
M8 x 1.25	19.5	26.9	M22 x 2.50	428	613
M10 x 1.50	38.5	53.3	M24 x 3.00	562	778
M12 x 1.75	67	93	M27 x 3.00	796	1139

M30 x 3.50

M33 x 3.50

M36 x 4.00

These torque values apply to fasteners except those noted in the instructions.

1117

1468

1952

1545

2101

2701

M14 x 2.00

 $M16 \times 2.00$

M18 x 2.50

107

167

222

148

231

318

INSTALLATION INSTRUCTIONS

NOTE: For easier assembly and installation, the vehicle and all snowplow components should be on a smooth, level, hard surface, such as concrete.

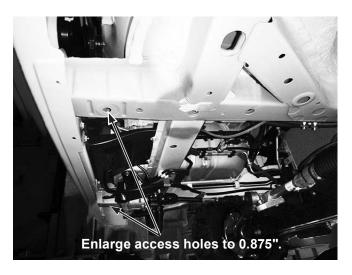
1. Remove the plastic splash pan from the underside of the vehicle. Remove the tie-down bracket (shown). Retain for reinstallation.



A CAUTION

Use caution not to pinch, cut or drill through any wires or hoses running along the frame rail.

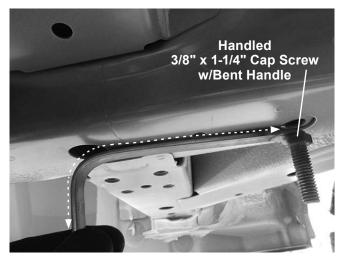
2. Enlarge the front access holes in each frame rail to 0.875" diameter.



- 3. Insert a handled 3/8" x 1-1/4" cap screw through each of the holes enlarged in Step 2.
- 4. Bend the handles of two handled 3/8" x 1-1/4" cap screws as shown below. Insert a bent-handled cap screw through the enlarged hole and down through the bottom frame hole shown. Repeat for the other frame rail.



5. Bend the handles on two handled 3/8" x 1-1/4" cap screws as shown below. Insert the cap screw through the next access hole rearward and down through the bottom frame hole shown. Repeat for the other frame rail.



6. Position the right (driver's side) mount bracket against the bottom of the frame rail as shown. Ensure that the previously inserted handled 3/8" x 1-1/4" cap screws protrude through the mount holes as shown. Secure each cap screw with a 3/8" washer and 3/8" locknut. Repeat on the left (passenger's) side of the vehicle. Tighten the locknuts enough to ensure full contact of the mount to the bottom of the frame. Cut or bend excess handle length as needed to clear components in subsequent steps.



A CAUTION

Use caution not to pinch, cut or drill through any wires or hoses running along the frame rail.

7. Using the forward hole in each mount as a guide, drill a 7/16" diameter hole in the side of each frame rail [right side (driver's side) shown].

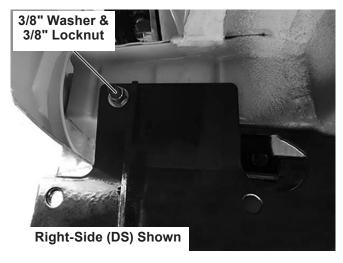


Place a 3/8" washer on each of two handled 3/8" x 1-1/4" cap screws. Install the fasteners through the enlarged brush guard holes. Secure with 3/8" washers and 3/8" locknuts. Hand tighten.

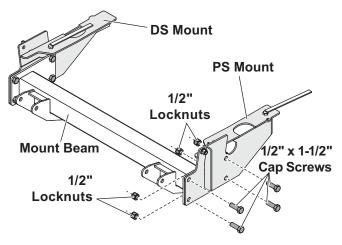
8. Pass the previously inserted straight-handled 3/8" x 1-1/4" cap screws through the drilled holes in each frame rail. Secure each fastener with a 3/8" washer and 3/8" locknut. Do not fully tighten at this time.

NOTE: A slight sweep in the cap screw handles may assist in alignment to the drilled hole.



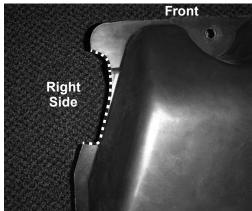


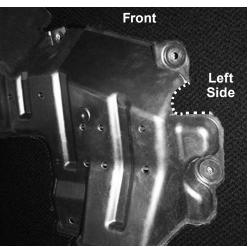
9. Install the mount beam as shown.



10. Tighten all fasteners according to the torque chart.

 Modify the plastic splash pan as needed to reinstall. Suggested notching is shown below.
Adjust as needed. Reinstall the splash pan using original vehicle fasteners.





NOTE: After five to ten hours of snowplow usage, retorque all mount assembly fasteners.

The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. This equipment manufacturer or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. The company offers a limited warranty for all snowplows and accessories. See separately printed page for this important information.