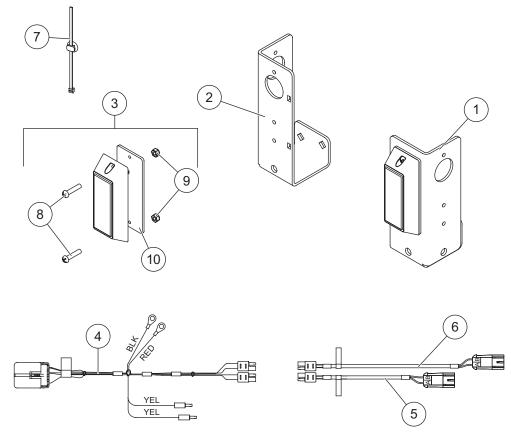
April 15, 2023 Lit. No. 31729, Rev. 00

Strobe Light Kit

Stainless Steel Hopper Spreaders 0.35 & 0.7 yd³

PARTS LIST



85485 Strobe Light Kit									
Item	Part	Qty	Description	Item	Part	Qty	Description		
1	99820	1	Strobe Light Bracket – PS	5	78378	1	Harness Assembly – 56"		
2	99825	1	Strobe Light Bracket – DS	6	78386	1	Harness Assembly – 72"		
3	78379	2	Strobe Light – LED	7		8	Fir Tree Mount w/Cable Tie		
4	78381	1	Harness Assembly w/Relay & Fuse						
Item 3 78379 Strobe Light – LED									
8		2	#6-32 x 5/8 Machine Screw SS	10		1	Strobe Light Gasket		
9		2	#6-32 Locknut SS						
SS = Stainless Steel									

INSTALLATION INSTRUCTIONS

A WARNING

Do not exceed GVWR or GAWR ratings as found on the driver-side vehicle door cornerpost.

A CAUTION

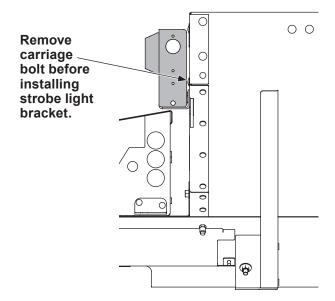
Read this document before installing the strobe lights.

A CAUTION

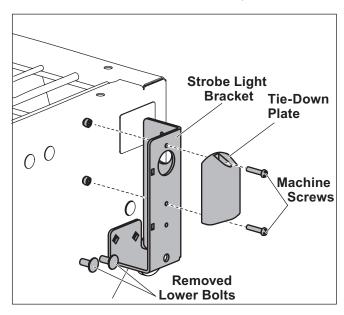
Use standard methods and practices when attaching spreader and installing accessories, including proper personal protective safety equipment.

Install Brackets and Lights

- Park the vehicle on a smooth, level, hard surface, such as concrete. Turn the vehicle ignition to the "OFF" position and remove the key.
- 2. Remove the carriage bolt shown.



- Remove the lower two carriage bolts and nuts holding the tie-down plate to the hopper. (The tie-down plate is not removed.) Retain the hardware for later use.
- 4. Install the strobe light bracket to the hopper using the three fasteners removed in Steps 2 and 3.



- 5. Repeat Steps 2-4 for the driver-side bracket.
- 6. Feed the electrical connector and leads from one of the LED strobe lights through the large hole in one of the brackets. Install the LED light and gasket to the bracket using the supplied #6 x 5/8" machine screws and #6 locknuts. Repeat with the other LED light and gasket.

Install Harness, Relay, and Fuse Assembly

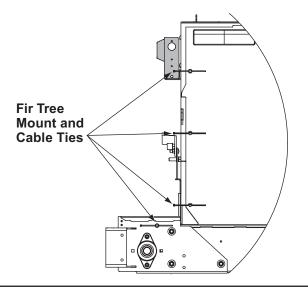
If an accessory work light has been installed previously, the strobe light harness can be secured to the existing work light harness. Skip to Step 3.

If no work light harness is already installed, use the supplied fir tree mounts and cable ties to secure the strobe light harness between the lights and the electrical enclosure, as described below.

A CAUTION

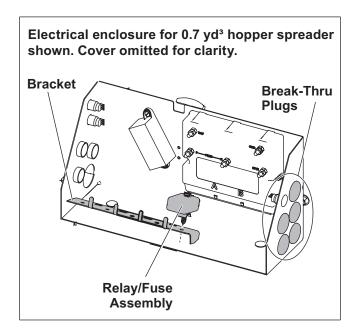
Before drilling holes, check to be sure that no vehicle wiring or other components could be damaged.

1. Drill 1/4" holes along both sides of the hopper as shown. Push a fir tree mount into each hole.



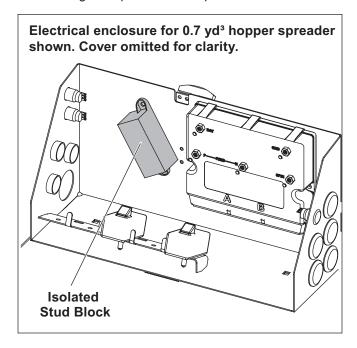
NOTE: The 0.7 yd³ hopper spreader has knockouts in the end cap for use instead of drilled holes.

- 2. The strobe light kit contains two harness assemblies: 56" and 72". Determine your harness routing and connect the appropriate harness to each strobe light.
- Cut holes in two of the break-thru plugs (one on each side of the electrical enclosure) and feed the harnesses into the enclosure. The holes should be sized to form a tight seal around the harnesses.
- 4. Mount the relay/fuse assembly to the relay/fuse assembly bracket by pushing the connector clip on the back of the assembly into one of the holes in the bracket. Secure the relay/fuse assembly to the bracket by running a cable tie through the slots in the bracket and around the relay/fuse assembly.



Electrical Connections

- Plug the relay/fuse harness 10-pin connector into the relay/fuse assembly.
- 2. Plug the strobe light harness connectors into the matching connectors on the relay/fuse assembly harness.
- 3. Remove the cover from the isolated stud block and connect the relay/fuse assembly harness red wire to the POSITIVE (+) terminal and the black wire to the NEGATIVE (-) terminal. Replace the cover, being careful not to pinch any wires. On spreader installations with multiple accessories, it may be necessary to notch the sides of the isolated stud block cover to accommodate all the wires.
- Connect the single-pin terminal on the relay/fuse assembly harness (yellow wire) to the white wire coming from port A of the spreader module.



Strobe Light Operation

The strobe light comes with a pre-set flash pattern. In some instances, it is possible for this default pattern to change to a "Steady On" mode. Should this occur, the flash pattern can be changed to any of 11 flash patterns.

- Cut the wire seal off the yellow wire and strip 1/4" of insulation.
- 2. With the strobe ON, intermittently apply 12V from the vehicle power supply to the yellow wire until the strobe achieves the desired flash pattern.
- 3. Reseal the yellow wire.

NOTE: The white wire is not used.

MODE	PATTERN
0	Random
1	Steady
2	Single
3	Mega
4	Double
5	Triple
6	Quad
7	Quint
8	8 Flash
9	Single-Quad
10	Single H/L
11	Single-Triple-Quint

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