

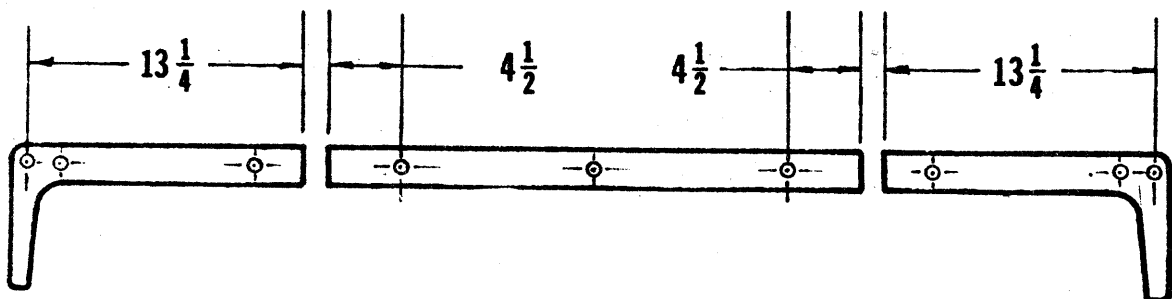
6233

REF# PART# QTY DESCRIPTION * PART OF 6760 BOLT BAG

1	5678	1	PUSHPLATE, DRIVER'S SIDE
2	5679	1	PUSHPLATE, PASSENGER SIDE
3	5098	1	PUSHBEAM (25-1/4 OAL)
4	5128	2	HEADGEAR BRACE
5	4289	2	* 3/4 X 1-7/8 MACHINE PIN
6	90658	2	* 5/32 X 1-1/4 COTTER PIN
7	90575	10	* 1/2 X 1-1/4 (NC) GR.5 CS
8	90210	2	* 1/2 X 1-1/2 (NC) GR.5 CS
9	90337	12	* 1/2 (NC) NUTS
10	90364	12	* 1/2 LOCKWASHERS
11	90244	6	* 5/8 X 1-1/2 (NC) GR.5 CS
12	90343	6	* 5/8 (NC) NUTS
13	90366	6	* 5/8 LOCKWASHERS
14	3	1	CONNECTING PIN RELEASE
	A5875	1	DASH BRACKET BAG
15	6920	2	CONNECTING PIN ASSEMBLY
16	6815	2	LATCH PIN W/ HANDLE
17	821	2	* SPRING
18	90601	2	* 1/4 X 1-1/2 COTTER PIN ZP

FASTENER TORQUE (FT-LB)			
DIAMETER- THREADS PER INCH	GRADE DESIGNATION		
	GRADE 2	GRADE 5	GRADE 8
1/4 - 20	6	9	13
5/16 - 18	11	18	28
3/8 - 16	19	31	46
7/16 - 14	30	50	75
1/2 - 13	45	75	115
9/16 - 12	66	110	165
5/8 - 11	93	150	225
3/4 - 10	150	250	370
7/8 - 9	150	378	591
1 - 8	220	583	893

- A. REMOVE AIR DAM FROM FRONT OF TRUCK.
- B. INSTALL THE DRIVER'S SIDE PUSHPLATE (1) TO THE DRIVER'S SIDE FRAME RAIL USING ONE 1/2 X 1-1/4 CAPSCREW (7) DOWN THROUGH THE LOWER FRAME FLANGE AND PUSHPLATE. FASTEN BUT DO NOT TIGHTEN USING ONE LOCKWASHER (10) AND NUT (9). INSTALL THREE 5/8 X 1-1/2 CAPSCREWS (11) OUT THROUGH FRAME AND PUSHPLATE. FASTEN WITH 5/8 LOCKWASHERS (13) AND NUTS (12). INSTALL THE PASSENGER'S SIDE PUSHPLATE (2) IN THE SAME MANNER.
- C. ASSEMBLE CONNECTING PINS (15) TO PUSHBEAM (3). FIRST INSERT SPRINGS (17) BETWEEN TWO INNER EARS ON EACH SIDE OF PUSHBEAM. THEN, INSERT CONNECTING PIN (16) THROUGH ALL THREE EARS WITH HANDLE OF PIN TOWARDS THE CENTER OF THE BEAM. LEAVING THE HOLE IN THE PIN BETWEEN THE INNER TWO EARS, PULL BACK ON SPRING AND INSTALL COTTER PIN (18).
- D. INSTALL THE PUSHBEAM (3) BETWEEN THE PUSHPLATES. SECURE WITH TWO 1/2 X 1-1/4 CAPSCREWS (7), TWO 1/2 X 1-1/2 CAPSCREWS (8), FOUR 1/2" LOCKWASHERS (10) AND NUTS (9). DO NOT TIGHTEN.
- E. INSTALL THE HEADGEAR (SEE COMMON INSTRUCTIONS) AND HEADGEAR BRACES (4) TO THE PUSHPLATES USING SIX 1/2 X 1-1/4 CAPSCREWS (7), LOCKWASHERS (9) AND NUTS (10).
- F. AFTER ALL PARTS AND FASTENERS ARE IN PLACE, TIGHTEN ALL FASTENERS IN THE ORDER IN WHICH THEY WERE INSTALLED.
- G. TO REINSTALL AIRDAM, CUT INTO THREE SECTIONS AS SHOWN BELOW:



AIRDAM CUTTING ILLUSTRATION TOP VIEW