




6353

PARTS LIST

7104 B

REF#	PART#	QTY	DESCRIPTION *PART OF 7362 BOLT BAG
1	7363	1	PUSHPLATE DRIVERS'S SIDE
2	7364	1	PUSHPLATE PASSENGER'S SIDE
3	7365	1	HANGER DRIVER'S SIDE
4	7366	1	HANGER PASSENGER'S SIDE
5	7367	1	BUMPER BRACKET DRIVER'S SIDE
6	7368	1	BUMPER BRACKET PASSENGER'S SIDE
7	5165	1	PUSHBEAM (40 1/4")
8	7369	1	HEADGEAR BRACE DRIVER'S SIDE
9	7370	1	HEADGEAR BRACE PASSENGER'S SIDE
10	5005	4	* 5/8 X 1 1/2 DRILLED CAPSCREW
11	90446	4	* 5/8 UNC SLOTTED NUT
12	90012	4	* COTTER PIN
13	4289	2	* 3/4 X 1- 7/8 MACHINE PIN
14	90658	2	* 5/32 X 1-1/4 COTTER PIN
15	90218	4	* 1/2 X 2 CAPSCREW NC G8 ZP
16	90223	4	* 1/2 X 2 1/2 CAPSCREW NC G5 ZP
17	90210	2	* 1/2 X 1-1/2 CAPSCREW NC G5 ZP
18	90575	4	* 1/2 X 1-1/4 CAPSCREW NC G5 ZP
19	90364	14	* 1/2 LOCKWASHER ZP
20	90337	14	* 1/2 NUT ZP
21	90244	12	* 5/8 X 1 - 1/2 CAPSCREW NC, G5 ZP
22	90366	12	* 5/8 LOCKWASHER ZP
23	90343	12	* 5/8 NUT NC ZP
24	90054	2	* 5/16 X 1-1/2 CAPSCREW NC G5 ZP
25	90360	2	* 5/16 LOCKWASHER ZP
26	90332	2	* 5/16 NUT NC ZP
27	7317	2	* CLEVIS PIN
28	7319	2	* HAIRPIN COTTER 3/4"
29	90640	2	* 1"-8 X 2" NC CS G5 ZP
30	90641	2	* 1" LOCKWASHER
31	90642	2	* 1" NUT NC
	5194	2	* 1/4 X 5 HAIRPIN COTTER
	5458	2	* CONNECTING PIN-COMMERCIAL
	7371	1	DASH BRACKET BAG
35	8671	1	* SPACER

DIAMETER- THREADS PER INCH	GRADE		
			
	G2	G5	G8
1/4 - 20	6	9	13
5/16 - 18	11	18	28
3/8 - 16	19	31	46
7/16 - 14	30	50	75
1/2 - 13	45	75	115
9/16 - 12	66	110	165
5/8 - 11	93	150	225
3/4 - 10	130	210	315
7/8 - 9	180	290	435
1 - 8	250	400	600

- A. TURN FRONT WHEELS FOR LEFT HAND TURN AS FAR AS CAN BE TURNED. REMOVE TWO NUTS AND BRACKET HOLDING BRAKE LINES ON DRIVER'S SIDE (SAVE). REMOVE HEATER HOSE BRACE FROM SIDE OF FRAME ON PASSENGER'S SIDE OF FRAME.
- B. ON DRIVER'S SIDE REMOVE THE FOUR FASTENERS BEHIND BUMPER AND DISCARD. INSTALL HANGER (3) WITH TWO 1/2 X 2 NC GR 8 ZP CAPSCREWS (15) ON TWO REAR HOLES AND TWO 1/2 X 2 1/2 NC GR 5 ZP CAPSCREWS IN FORWARD HOLES. FASTEN WITH 1/2" LOCKWASHERS (19) AND NUTS (20). **DO NOT TIGHTEN AT THIS TIME.** REPEAT THE SAME ON PASS. SIDE
- C. INSTALL DRIVER'S SIDE PUSHPLATE (1) ON OUTSIDE OF LEAF SPRING AND FRAME. HOLD UP TO FRAME AND HANGER. FASTEN HANGER WITH TWO 5/8 X 1-1/2 CAPSCREWS (21), LOCKWASHER (22) AND NUTS (23). HOLD REAR OF PUSHPLATES UP TO BOTTOM OF FRAME AND REINSTALL BRACKET HOLDING BRAKE LINES AND ADDING SPACER (35) TO TOP BRACKET BOLT. ALSO ON REAR ANGLE, INSTALL ONE 5/8 X 1-1/2 CAPSCREW (21), LOCKWASHER (22), NUT (23) AND ONE 1" X 2" CAPSCREW (29), LOCKWASHER (30) AND NUT (31). REPEAT THE SAME ON PASSENGER SIDE PUSHPLATE. ALSO ADD ONE 1/2 X 1-1/2 CAPSCREW (17), LOCKWASHER (19), AND NUT(20). REINSTALL HEATER HOSE BRACE TWO 5/16 X 1-1/2 CAPSCREW (24), LOCKWASHER (25), AND NUTS (26).
- D. ON FRONT OF BUMPER REMOVE BOTH CAPSCREWS ON DRIVER'S SIDE AND INSTALL HEADGEAR BRACE BRACKET, (5)(6) REUSING CAPSCREW.
- E. INSTALL BEAM ASSEMBLY (7) AND FASTEN WITH FOUR 5/8 X 1-1/2 DRILLED CAPSCREWS (10) AND SLOTTED NUTS (11).
- F. INSTALL HEADGEAR USING PINS AND KLIK PINS.
- G. INSTALL HEADGEAR BRACES WITH TWO 5/8 X 1 1/2 CAPSCREWS (21), LOCKWASHERS (22) AND NUTS (23) ON HEADGEAR. INSTALL LOWER END OF BRACES TO BUMPER BRACKET WITH TWO #7317 CLEVIS PINS (27) AND #7319 HAIR PIN COTTER 3/4 " (28).
- H. TIGHTEN PUSHBEAM BOLTS/NUTS AND INSTALL COTTER PINS (12).
- I. TIGHTEN ALL HANGER AND PUSHPLATE FASTENERS.
- J. DRILL FOUR HOLES IN BUMPER TOP FLANGE, USING HANGER HOLES AS GUIDES. FASTEN WITH FOUR 1/2 X 1 1/4 CAPSCREW (18) LOCKWASHER (19) NUTS (20) AND TIGHTEN.
- K. DRILL FOUR 11/16 HOLES ON CENTER TAB AND REAR PLATE OF PUSHPLATES. (CHECK INSIDE OF FRAME TO MAKE SURE EVERYTHING IS CLEAN BEFORE DRILLING). INSTALL FOUR 5/8 X 1 1/2 CAPSCREWS (21) LOCKWASHERS (22) NUTS (23) AND TIGHTEN.
- L. TIGHTEN 5/8 CAPSCREWS ON HEADGEAR BRACES.