



Inverted Vee Assembly Regular Capacity Mild Steel - 9138							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	65994	1	Inverted Vee Regular Capacity MS	4	90103	10	3/8"-16 x 1" Cap Screw
2	20165	1	Inverted Vee Support	5	90361	10	3/8" Lock Washer
3	20164	2	Inverted Vee Plate	6	90334	10	3/8"-16 Nut

MS = Mild Steel

Installation Instructions

- Center the inverted vee plate on the engine side of the cross channel with the wide end of the plate facing up.
- Using the two holes at the wide end of the plate as a template, drill two 7/16" diameter holes through one leg of the cross channel support. Assemble with two 3/8" x 1" hex head cap screws, lock washers, and hex nuts.

⚠ CAUTION
Before drilling any holes, check both sides of the material for any wires, fuel lines, fuel tanks, etc. that may be damaged by drilling.

- Assemble the inverted vee to the inverted vee support and to the inverted vee plate (installed in step 1) with four 3/8" x 1" hex head cap screws, lock washers, and hex nuts.

INVERTED VEE - REGULAR CAPACITY MILD STEEL

4. Install the inverted vee support, parallel to the top of the hopper. Using the two holes in the end plates of the support as a guide, drill two 7/16" diameter holes through each side of the spreader.

NOTE: Fasten a 3/8" x 1" hex head cap screw, lock washer, and nut in each hole as it is drilled. This will hold the support in place as you drill your next hole.

5. Adjust the height of the inverted vee for the material being spread:
Salt or dry sand - adjust the vee to the lowest position.
Salt/sand mix - adjust the vee to the middle position.
Wet sand - Adjust the vee to the highest position.
6. Tighten all fasteners according to the Torque Chart.

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