

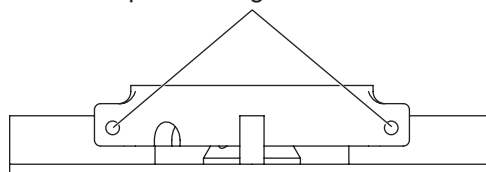
SAFETY PROCEDURES

⚠ CAUTION

Read instructions before performing modifications. Use standard methods and practices when working on spreader including wearing proper personal protective safety equipment.

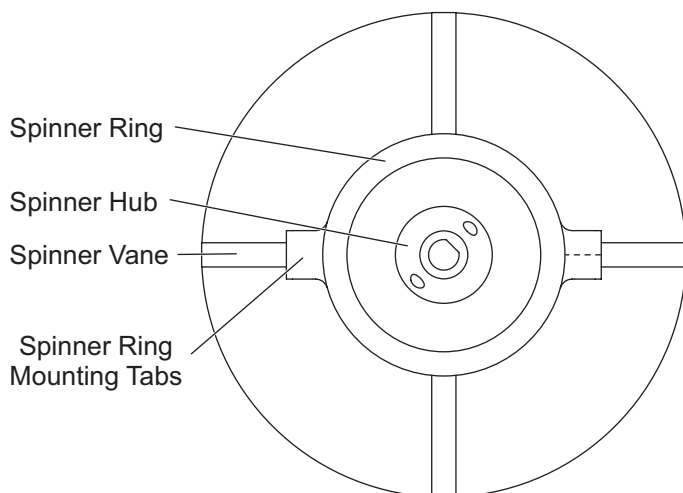
3. The mounting tabs on the spinner ring have holes in them that allow the ring to be bolted to the spinner. Transfer the location of these holes to the spinner vanes and drill the holes in them with a 1/4" drill bit. It may also be necessary to enlarge the holes in the spinner ring mounting tabs.

Spinner Ring Bolt Holes



INSTALLATION INSTRUCTIONS

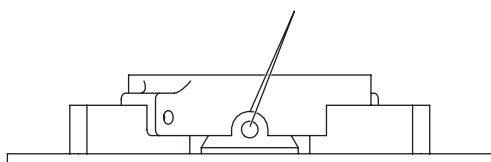
1. Lock out spreader power by disconnecting the spreader harness from the vehicle harness.



4. Place the spinner ring on the spinner with the notches aligned with the spinner bolt holes. Install the two 1/4"-20 x 1-3/4" hex cap screws and 1/4"-20 hex locknuts through the holes that were drilled in the previous step and tighten.

2. Place the new spinner ring on the spinner. Make sure that the half circle notches on the bottom of the ring are lined up with the bolt holes in the spinner hub. This is necessary for reinstallation of the spinner bolt and nut.

Align as shown to allow
reinstallation of bolt and nut.



The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used.