November 15, 2009 Lit. No. 96387, Rev. 01

INVERTED VEE KIT Poly Hopper Spreaders (1.5, 1.8 & 2.5 Cu Yd) PARTS LIST 7 6 6 3 7 2 2 1 5 7 6 * Additonal Hanger Bars For Use with 2.5 cu yd Model Only. 78120 Inverted Vee Kit – 8' Poly Hopper 78150 Inverted Vee Kit – 7' Poly Hopper Qty Qty 78120 78150 Description 78120 78150 Description Item Part Item Part 78164 Short Vee 3 78152 Inverted Vee Offset Hanger Bar 1 1 1 78165 Long Vee 78174 1 ns 1 1 Bolt Bag _ 2 78144 4 1 Inverted Vee Hanger Bar ns 78235 1 Extension Bolt Bag _ 78174 Bolt Bag 3/8-16 x 1 Hex Cap Screw SS 6 3/8 Lock Washer SS 91015 91282 6 4 Δ Δ 6

	0.0.0	•	•		Ť	0.202	•	•	
5	90375	2	2	3/8-16 x 1 Carriage Bolt	7	91431	6	6	3/8-16 Hex Nut SS
78235 Extension Bolt Bag									
4	91015	4	_	3/8-16 x 1 Hex Cap Screw SS	7	91431	4	-	3/8-16 Hex Nut SS
6	91282	4	-	3/8 Lock Washer SS					
	n	s = not	shown	SS = Stai	SS = Stainless Steel				G = Grade

A WARNING

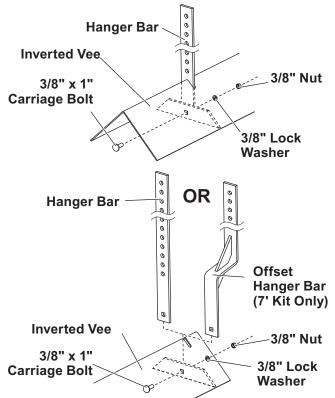
Do not exceed GVWR or GAWR ratings as found on the driver-side vehicle door cornerpost.

Read this document before installing the inverted vee kit.

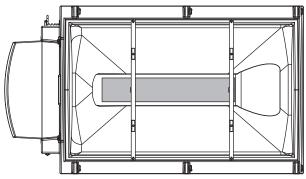
Use standard methods and practices when attaching spreader and installing accessories including proper personal protective safety equipment.

INSTALLATION INSTRUCTIONS

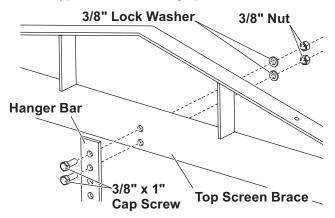
- 1. Park the vehicle on a smooth, level, hard surface, such as concrete. Turn the vehicle ignition to the "OFF" position and remove the key.
- Assemble the hanger bars to the vee with 3/8" carriage bolts, lock washers and nuts.



3. Position the vee in the hopper with the longer end towards the chute, as shown.

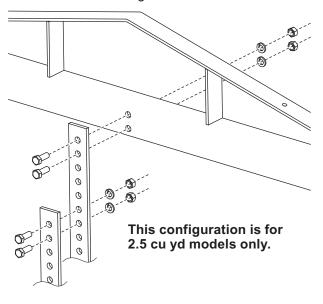


4. Assemble the hanger bars to the top screen brace as shown below. This is an initial inverted vee height adjustment. Final adjustment will depend on the type of material being spread.



5. If the inverted vee needs to be adjusted higher than this, the hanger bars may need to be shortened to avoid interfering with the closed lids.

For 2.5 cu yd unit only: For lower adjustment use extra hanger bars (78144) and bolt bag (78235) to obtain desired height.



6. Torque fasteners to 31 ft-lb.

Copyright © 2009 Douglas Dynamics, L.L.C. All rights reserved. This material may not be reproduced or copied, in whole or in part, in any printed, mechanical, electronic, film or other distribution and storage media, without the written consent of the company. Authorization to photocopy items for internal or personal use by the company's outlets or spreader owner is granted.

The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. This equipment manufacturer or the vehicle manufacturer may require or recommend optional equipment for spreaders. Do not exceed vehicle ratings with a spreader. The company offers a limited warranty for all spreaders and accessories. See separately printed page for this important information.

Printed in U.S.A.