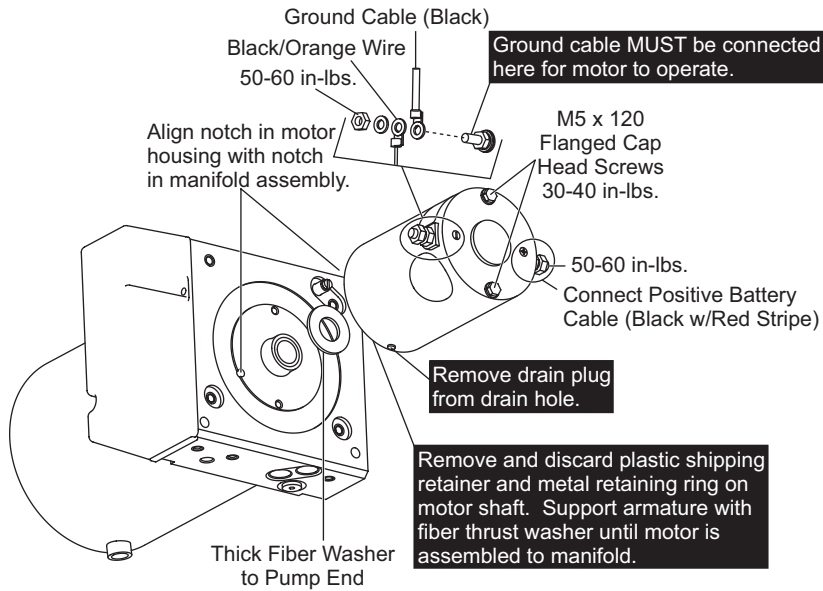


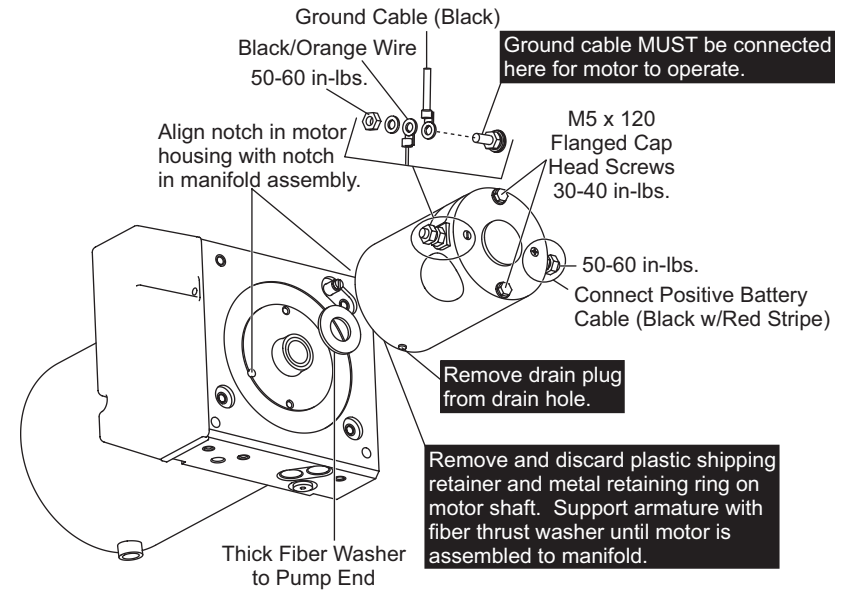
REPLACEMENT MOTOR ASSEMBLY NO. 27753



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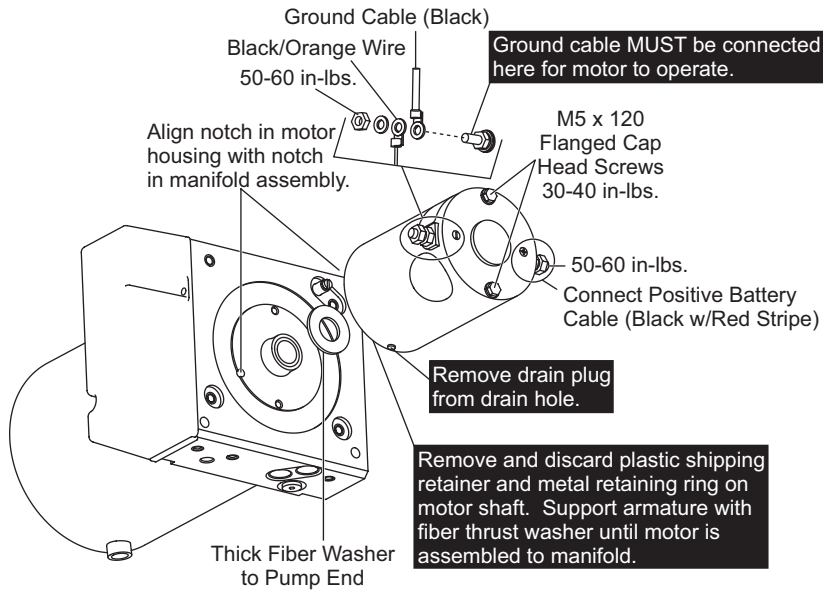
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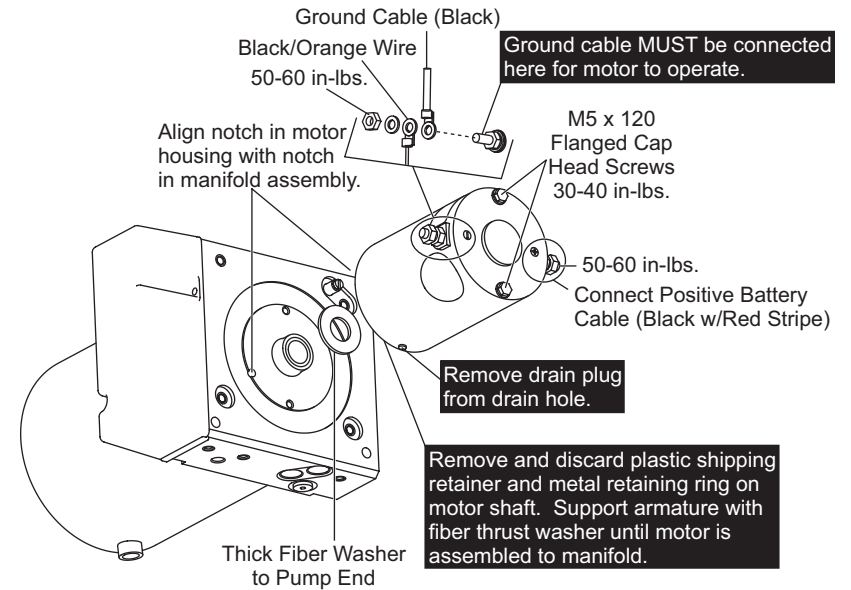
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Replacement Motor Installation

⚠ CAUTION

Operating the unit without oil in the reservoir will damage the pump. Ensure that reservoir is filled before testing operation.

1. Do not allow armature to slip out of motor frame. **Washer placement is critical.**
2. Bolt motor to manifold and tighten to 30-40 in-lbs.
3. Connect all cables as shown in illustration below and secure to 50-60 in-lbs.
4. Ensure that the hydraulic reservoir is filled before actuating motor.
5. Reattach coil wires per diagram on inside of coil cover. Reinstall coil cover.

Douglas Dynamics, L.L.C. reserves the right under its Product Improvement Policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used herein.

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