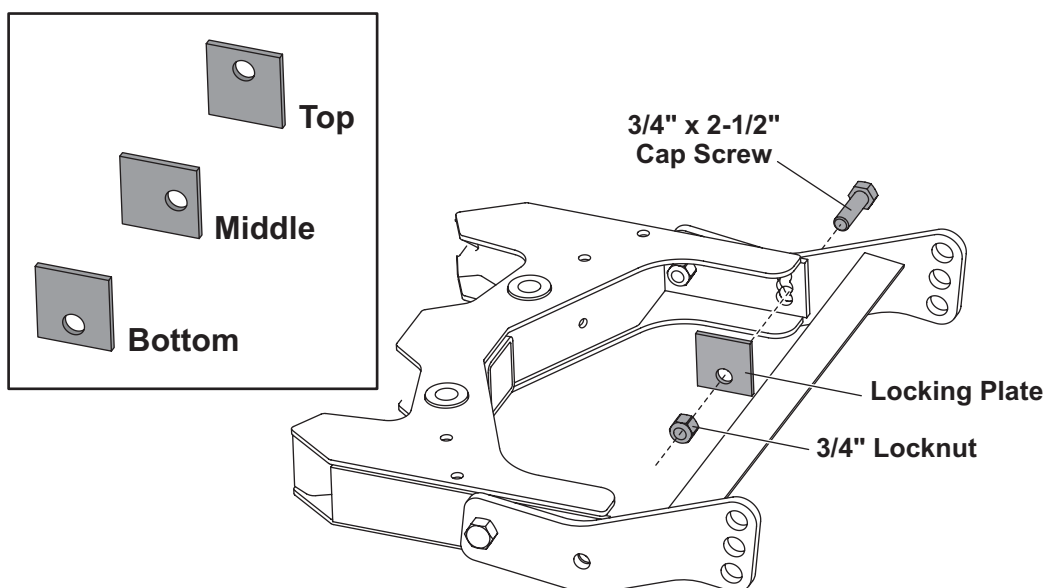




T-FRAME LOCKING KIT

XtremeV™ Snowplows

Installation Instructions



⚠ CAUTION

Read this document before installing the T-Frame Locking Kit.

⚠ CAUTION

Use standard methods and practices when attaching snowplow and installing accessories including proper personal protective safety equipment.

- With plow attached to the properly ballasted vehicle and blade lowered to ground, the T-frame should be parallel with the ground. If not, place the plow in the scoop position.
- Loosen the front fasteners for the push assembly to T-frame connection, but do not remove them. Next remove the rear fasteners from the push assembly to T-frame connection and discard. Level the T-frame.
- Select the hole in the rear of the T-frame that is aligned closest to the rear hole in the push assembly. Rotate the locking plate as shown to match the hole in the rear of the T-frame. Insert a 3/4" x 2-1/2" cap screw through the push assembly, T-frame and locking plate. Attach a 3/4" locknut and hand tighten.
- Repeat for both sides, then torque fasteners to 250 ft-lb.

Fisher Engineering reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. Fisher Engineering or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. Fisher Engineering offers a limited warranty for all snowplows and accessories. See separately printed page for this important information. The following are registered (®) or unregistered (™) trademarks of Douglas Dynamics, L.L.C.: FISHER®, Minute Mount® 2, XtremeV™.

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