

# 35302

## MOUNT KIT

**Kioti CS Series Tractor**

**2020—\_\_**

**Bobcat CT 1021/1025 Tractor**

**2020—\_\_**

### Installation Instructions

**▲ CAUTION**

Read this document before installing the snowplow.

**▲ CAUTION**

See your sales outlet/website for specific vehicle application recommendations before installation. The online selection system has specific vehicle and snowplow requirements.

**SAFETY DEFINITIONS**

**⚠ WARNING**

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

**⚠ CAUTION**

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

**NOTE:** Indicates a situation or action that can lead to damage to your snowplow and vehicle or other property. Other useful information can also be described.

**WARNING/CAUTION & INSTRUCTION LABELS**

Become familiar with and inform users about the warning and instruction labels on the back of the blade.

**NOTE:** If labels are missing or cannot be read, see your sales outlet.

Mount Caution Label

**⚠ CAUTION**

Loader **MUST** be removed before attaching snowplow.  
Failure to do so may overload front axle or cause equipment interference, damaging tractor or snowplow.

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Warning/Caution Label

**⚠ WARNING**

Blade could drop unexpectedly, crushing or trapping limbs. Lower blade when vehicle is parked.  
Overloading could negatively affect vehicle handling. To avoid serious injury or death, do not exceed GVWR or GAWR including blade and ballast.

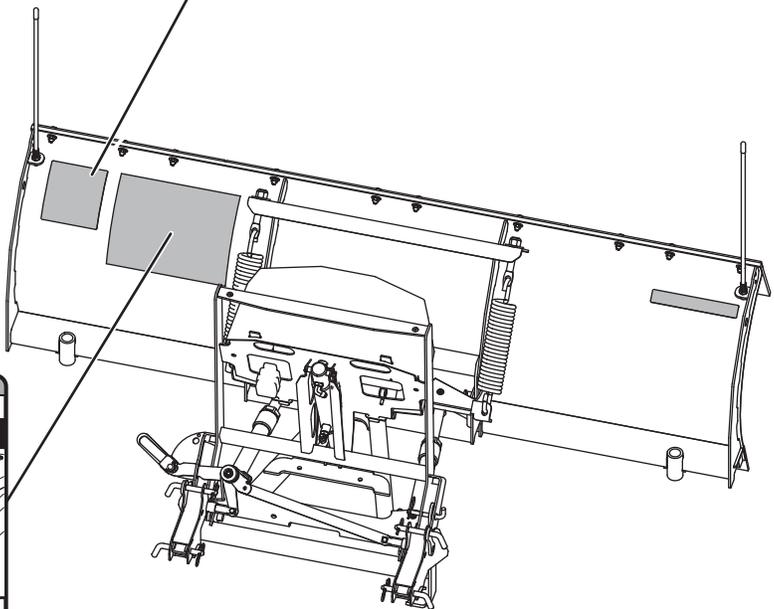
**⚠ CAUTION**

Read Owner's Manual before operating or servicing snowplow.  
Transport speed should not exceed 45 mph (72 km/h). Further reduce speed under adverse travel conditions.  
Plowing speed should not exceed 10 mph (16 km/h).  
See your sales outlet/website for specific vehicle application recommendations.

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Instruction Label

<p><b>ATTACH</b></p> <ol style="list-style-type: none"> <li>Slowly drive vehicle forward to engage rear receiver pins into headgear slots. Apply vehicle parking brake.</li> <li>Hold down <b>lock lever</b> and move <b>hitch pin handle</b> out of the <b>handle lock notch</b>, allowing spring to move the hitch pin handle forward.</li> <li>Plug in electrical harness.</li> <li>Turn plow control in vehicle ON and activate FLOAT.</li> <li>Stand in front of blade. Push top of headgear toward vehicle to allow hitch pins to fully engage hitch pin holes.</li> <li>Verify the lock pin is engaged in the forward hole in the lock pin bracket.</li> <li>Remove hairpin, adjustment pin, &amp; stand.</li> </ol>	<p style="text-align: center;"><b>⚠ WARNING</b></p> <p style="text-align: center; font-size: small;">Keep fingers away from snowplow and UTV attachment points.</p> <div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p><b>ATTACH – Steps 2, 6, &amp; 7</b></p> <p><b>DETACH – Steps 4 &amp; 5</b></p> </div> <div style="width: 45%;"> </div> </div> <p style="text-align: center; font-size: x-small;">US Patents 7,400,058; 7,737,576; 8,200,418. © 2012</p> <p style="text-align: center; font-size: x-small;">Read Owner's Manual for complete instructions.</p>
<p><b>DETACH</b></p> <ol style="list-style-type: none"> <li>With blade straight, lower snowplow to the ground. Activate FLOAT, then turn plow control in vehicle OFF. Apply vehicle parking brake.</li> <li>Unplug electrical harness.</li> <li>Insert stand through slot in the passenger side headgear horn. Adjust stand as far down as possible, install adjustment pin, and secure with a hairpin.</li> <li>Hold down lock lever to disengage the lock pin and move the hitch pin handle rearward to fully disengage hitch pins from receivers.</li> <li>Move hitch pin handle into handle lock notch.</li> </ol>	



## SAFETY PRECAUTIONS

Improper installation and operation could cause personal injury and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating, or making adjustments.

### **⚠ WARNING**

**Lower the blade when vehicle is parked. Temperature changes could change hydraulic pressure, causing the blade to drop unexpectedly or damaging hydraulic components. Failure to do this could result in serious personal injury.**

### **⚠ WARNING**

**The driver shall keep bystanders clear of the blade when it is being raised, lowered, or angled. Do not stand between vehicle and blade or within 8 feet of a moving blade. A moving or falling blade could cause personal injury.**

### **⚠ WARNING**

**Keep hands and feet clear of the blade and A-frame when mounting or removing the snowplow. Moving or falling assemblies could cause personal injury.**

### **⚠ WARNING**

**To prevent accidental movement of the blade, always turn the control OFF whenever the snowplow is not in use. The power indicator light will turn OFF.**

### **⚠ WARNING**

**Remove blade assembly before placing vehicle on hoist.**

### **⚠ CAUTION**

**Refer to the online selection system for minimum vehicle recommendations and ballast requirements.**

## PERSONAL SAFETY

- Remove the ignition key and set the vehicle parking brake to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or snowplow.
- Do not wear jewelry or a necktie, and secure long hair.
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt, and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses, and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

## FIRE AND EXPLOSION

### **⚠ WARNING**

**Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on vehicle. Keep all open flames away from gasoline tank and lines. Wipe up any spilled gasoline immediately.**

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

## CELL PHONES

A driver's first responsibility is the safe operation of the vehicle. The most important thing you can do to prevent a crash is to avoid distractions and pay attention to the road. Wait until it is safe to operate mobile communication equipment such as cell phones, text messaging devices, pagers, or two-way radios.

## VENTILATION

### **⚠ WARNING**

**Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.**

**NOISE**

Airborne noise emission during use is below 70 dB(A) for the snowplow operator.

**VIBRATION**

Operating snowplow vibration does not exceed 2.5 m/s<sup>2</sup> to the hand-arm or 0.5 m/s<sup>2</sup> to the whole body.

**TORQUE CHART**

**⚠ CAUTION**

**Read instructions before assembling. Fasteners should be finger tight until instructed to tighten according to the torque chart. Use standard methods and practices when attaching snowplow, including proper personal protective safety equipment.**

<b>Recommended Fastener Torque Chart</b>					
<b>Inch Fasteners Grade 5 and Grade 8</b>					
Size	Torque (ft-lb)		Size	Torque (ft-lb)	
	 Grade 5	 Grade 8		 Grade 5	 Grade 8
1/4-20	8.4	11.9	9/16-12	109	154
1/4-28	9.7	13.7	9/16-18	121	171
5/16-18	17.4	24.6	5/8-11	150	212
5/16-24	19.2	27.3	5/8-18	170	240
3/8-16	30.8	43.6	3/4-10	269	376
3/8-24	35.0	49.4	3/4-16	297	420
7/16-14	49.4	69.8	7/8-9	429	606
7/16-20	55.2	77.9	7/8-14	474	669
1/2-13	75.3	106.4	1-8	644	909
1/2-20	85.0	120.0	1-12	704	995

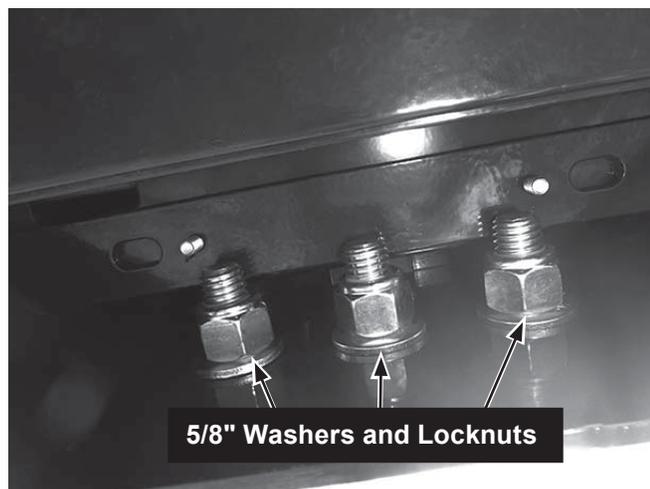
<b>Metric Fasteners Class 8.8 and 10.9</b>					
Size	Torque (ft-lb)		Size	Torque (ft-lb)	
	 Class 8.8	 Class 10.9		 Class 8.8	 Class 10.9
M6 x 1.00	7.7	11.1	M20 x 2.50	325	450
M8 x 1.25	19.5	26.9	M22 x 2.50	428	613
M10 x 1.50	38.5	53.3	M24 x 3.00	562	778
M12 x 1.75	67	93	M27 x 3.00	796	1139
M14 x 2.00	107	148	M30 x 3.50	1117	1545
M16 x 2.00	167	231	M33 x 3.50	1468	2101
M18 x 2.50	222	318	M36 x 4.00	1952	2701

These torque values apply to fasteners except those noted in the instructions.

## INSTALLATION INSTRUCTIONS

**NOTE: For easier assembly and installation, the vehicle and all snowplow components should be on a smooth, level, hard surface, such as concrete.**

1. Remove the loader, if so equipped. The loader may be re-attached after the mount installation is complete.
2. Remove the brush guard, if so equipped.
3. Position the front mount plate against the front of the tractor, and install a 5/8" x 2" cap screw through each of the three front holes of the mount plate and tractor. Secure the cap screws with 5/8" washers and 5/8" locknuts. Tighten, but do not torque the fasteners at this time.



4. Position the upper lugs of the mount beam over the lugs of the front mount plate. Install a 5/8" clevis pin through each of the lugs and secure the clevis pins with linchpins.



5. Secure the rear arms of the mount beam to the lower lugs of the tractor using two 5/8" clevis pins. Secure each clevis pin with a linchpin. It may be necessary to loosen the front mount plate fasteners and reposition the front mount plate to allow the holes in the rear arms to align with the lower lugs of the tractor. Then tighten the front mount plate fasteners again.



6. Tighten all fasteners according to the torque chart.

**NOTE: The mount beam must be removed before the loader is reinstalled. The mount beam is designed to be easily removed for this purpose.**

7. Re-install the loader, if desired.

**NOTE: After five to ten hours of snowplow usage, retorque all mount assembly fasteners.**

The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. This equipment manufacturer or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. The company offers a limited warranty for all snowplows and accessories. See separately printed page for this important information.

**Printed in U.S.A.**

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