

Passenger-Side Stabilizer Bracket Kit

RAM 2500/3500 2019–__

INSTALLATION INSTRUCTIONS

⚠ WARNING

Do not exceed GVWR or GAWR, including blade and ballast. The rating label is found on the driver-side vehicle door cornerpost.

⚠ CAUTION

Read this document before installing the passenger-side stabilizer bracket kit.

⚠ CAUTION

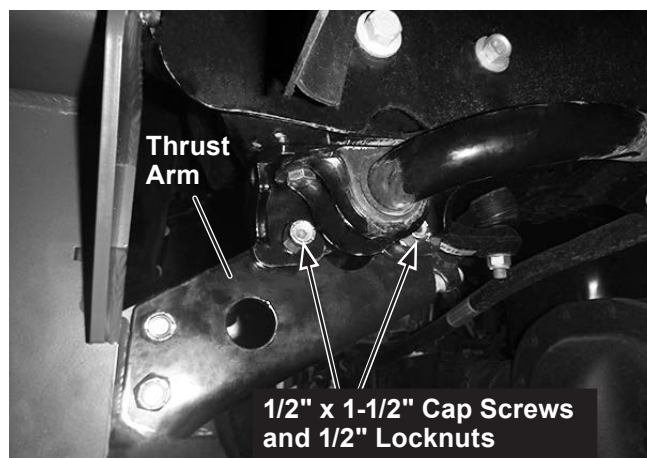
Use standard methods and practices when attaching snowplow and installing accessories, including proper personal protective safety equipment.

⚠ CAUTION

See your sales outlet/website for specific vehicle application recommendations before installation. The online selection system has specific vehicle and snowplow requirements.

1. Park the vehicle on a smooth, level, hard surface, such as concrete. Turn the vehicle ignition to the "OFF" position and remove the key.

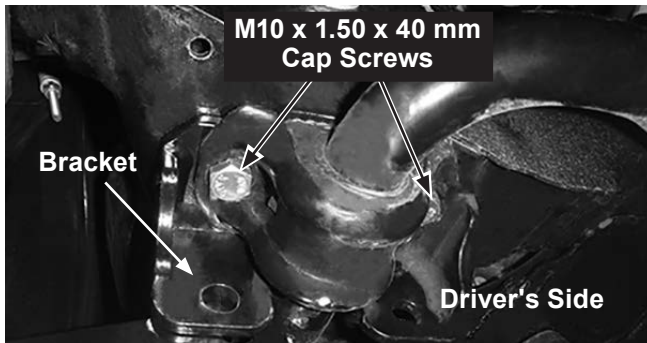
2. From both sides of the vehicle, remove the two 1/2" x 1-1/2" cap screws and 1/2" locknuts that secure the thrust arm to the stabilizer bar.



3. Remove the driver-side and passenger-side stabilizer bar bracket bolts. Save the stabilizer bar bracket bolts for reinstallation if the mount is removed.



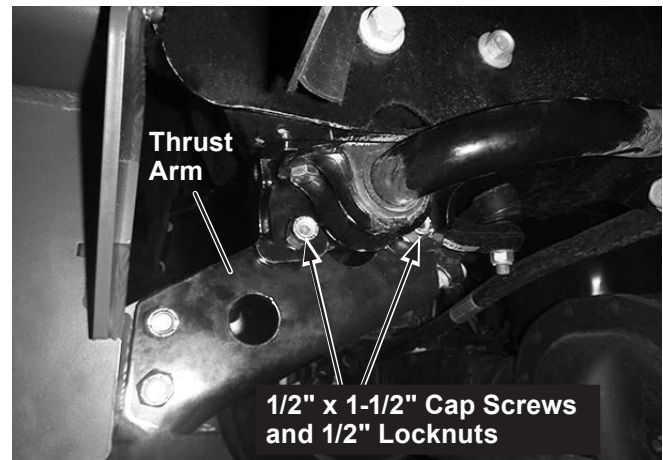
4. Install the new passenger-side mount bracket over the stabilizer bar. Insert two M10 x 1.50 x 40 mm cap screws through the stabilizer bar bracket and mount bracket. Apply a small amount of lubricant to the M10 cap screws, then push the stabilizer bar and brackets up against the frame. Thread the M10 cap screws into the corresponding holes in the vehicle frame. Use caution to avoid damaging the threads.
5. Repeat Step 4 on driver's side reusing the original mount bracket.



6. Locate the upper hole in the stabilizer bracket on the passenger's side. Install a 5/8" x 1-1/2" cap screw through the bracket and the hole in the vehicle frame. Secure with the 5/8" locknut and hand tighten.



7. On both sides of the vehicle, fasten the thrust arms to the stabilizer bar brackets with two 1/2" x 1-1/2" cap screws and 1/2" locknuts.



8. Tighten all fasteners according to the torque chart.

The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. This equipment manufacturer or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. The company offers a limited warranty for all snowplows and accessories. See separately printed page for this important information.

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