

GLAND NUT INSTALLATION

INSTALLATION INSTRUCTIONS

1. Lubricate the seals and O-rings with hydraulic fluid.
2. Slide the gland nut over the split bearing end of the rod to prevent damaging seals.
3. Apply a bead of medium-strength threadlocker to the gland nut threads.
4. Carefully reassemble the ram.
5. Insert a .012" feeler gauge between the cylinder tube face and the gland nut. Tighten the gland nut until it is snug against the feeler gauge.
6. Remove the feeler gauge and tighten the gland nut an additional 1/4 turn. This adjustment procedure will provide a torque of 150–180 ft-lb.

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