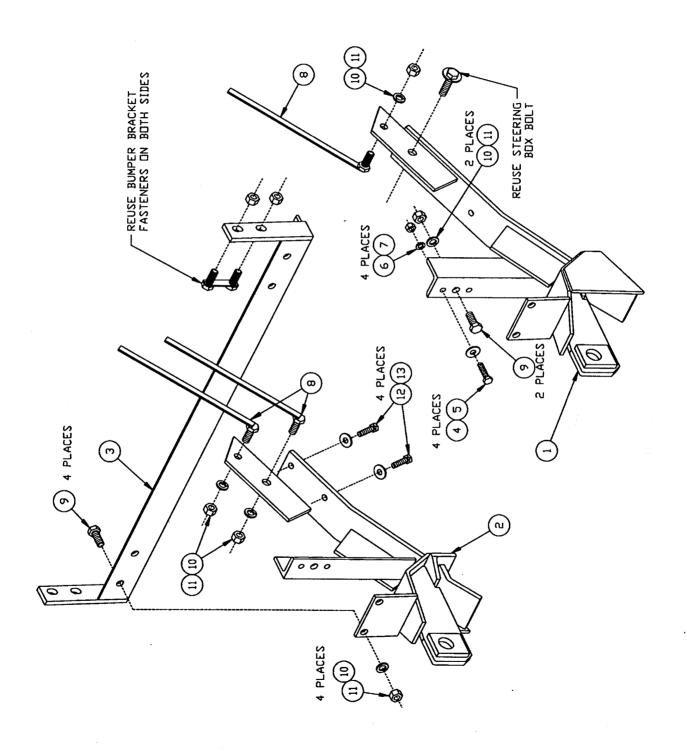


Dodge

1500 w/ AHH & 6400 GVW 2500 w/ AHH & 7500 GVW

1994-96 1994-96



Pa	rts	ı	ist

		. 4.10 2.01					
Ref#	Part #	Qty	Description				
1	8875	1	Pushplate - Driver Side				
2	8876	1	Pushplate - Passenger Side				
3	8878	1	Cross Bar				
	8877	1	Bolt Bag for 7137 - includes the following parts:				
4	90106	4					
5	90315	4	3/8" Plain Washer				
6	90361	4	3/8" Split Lock Washer				
7	90334	4	3/8"-16 Nut				
9	90210	6	1/2-13 x 1-1/2" Gr. 5 Cap Screw	FASTENER TORQUE (FT-LB)			
10	90364			DIAMETER- GRADE			
11			·	THREADS O			
				PER INCH G2 G5 G8			
			•	1/4 - 20 6 9 13 5/16 - 18 11 18 28			
				3/8 - 16 19 31 46			
				7/16 - 14 30 50 75 1/2 - 13 45 75 115			
			· · · · · · · · · · · · · · · · · · ·	9/16 - 12 66 110 165			
		•		5/8 - 11 93 150 225			
		4		3/4 - 10 150 250 370			
83	90461	4	1/4 x 3/4" (NC) Gr. 5 Cap Screw	7/8 - 9 150 378 591 1 - 8 220 583 893			
85	90359	4	1/4" Lock Washer	1 - 0 1220 363 693			
86	90330	4	1/4"-20 (NC) Nut				
87	90311	4	1/4" Flat Washer				
	20281	1		following parts			
8	8879	3	· · · · · · · · · · · · · · · · · · ·				
61	8914	2	Grille Bracket				
	2 3 4 5 6 7 9 10 11 12 13 59 62 63 75 83 85 86 87 8	1 8875 2 8876 3 8878 8877 4 90106 5 90315 6 90361 7 90334 9 90210 10 90364 11 90337 12 90636 13 90420 59 8324 62 90615 63 90350 75 3666 83 90461 85 90359 86 90330 87 90311 20281 8 8879	1 8875 1 2 8876 1 3 8878 1 8877 1 4 90106 4 5 90315 4 6 90361 4 7 90334 4 9 90210 6 10 90364 9 11 90337 9 12 90636 4 13 90420 4 59 8324 4 62 90615 4 63 90350 4 75 3666 4 83 90461 4 85 90359 4 86 90330 4 87 90311 4 20281 1 8 8879 3	1 8875 1 Pushplate - Driver Side 2 8876 1 Pushplate - Passenger Side 3 8878 1 Cross Bar 8877 1 Bolt Bag for 7137 - includes the following 4 90106 4 3/8-16 x 1-1/4" Gr. 5 Cap Screw 5 90315 4 3/8" Plain Washer 6 90361 4 3/8"-16 Nut 9 90210 6 1/2-13 x 1-1/2" Gr. 5 Cap Screw 10 90364 9 Split Lock Washer 11 90337 9 1/2"-13 Nut 12 90636 4 M10 x 1.50 x 40 Gr. 10.9 Cap Screw 13 90420 4 M10 Plain Washer 59 8324 4 Hose tie - 3/16 x 14" 62 90615 4 1/4 x 1/2" (NC) Gr. 5 Cap Screw 63 90350 4 1/4"-20 (NC) Locknut 75 3666 4 Hose Tie - 3/16 x 8" 83 90461 4 1/4 x 3/4" (NC) Gr. 5 Cap Screw 85 90359 4 1/4" Lock Washer 86 90330 4 1/4"-20 (NC) Nut 87 90311 4 1/4" Flat Washer 20281 1 Bracket/Fastener Bag for 7137 - incl. the			

Important Notice:

Fisher Engineering recommends that the 7137 Peculiar Attachment Kit only be installed on the following vehicles:

Dodge 1500 with AHH package & 6400 pound GVW Dodge 2500 with AHH package & 7500 pound GVW

Installation Instructions

- 1. Remove air dam from bumper. Remove frame brackets from sway bar and remove and save the two forward bumper bracket bolts on clips from both sides of vehicle.
- 2. Place cross bar (3) with holes in angle forward and bottom angle leg facing rearward. Reinstall bumper bracket bolts but do not fully tighten any fasteners at this time.
- 3. Remove rear most steering box bolt on driver side. Insert a 1/2 x 1-1/2" cap screw (9) through center cross member between slotted holes. Place driver-side pushplate (1) up to cross member and attach with lock washer (10) and nut (11). Place two 3/8 x 1-1/4" cap screws (4) with flat washers (5) through top and bottom holes in cross member and pushplate and attach with two 3/8" lock washers (6) and nuts (7).

Attach front tab on pushplate to cross bar with two $1/2 \times 1-1/2$ " cap screws (9), lock washers (10) and nuts (11). Reinstall previously removed steering box bolt. Insert a $1/2 \times 1-1/4$ " cap screw with handle (8) in through large hole in frame behind rear most hole in pushplate. Bend handle as necessary to insert bolt through frame and pushplate and fasten with a 1/2 lock washer (10) and nut (11).

- 4. Repeat same for passenger-side pushplate (2) except for attaching the two rear holes.
- 5. Reattach sway bar brackets to pushplates and frame with four M10 x 1.5 x 40 cap screws (12) and flat washers (13). Tighten the four fasteners attaching cross bar angle to pushplates. Place a jack under angle and tighten all fasteners up against frame. Measure the distance between the connecting pin arms. This should be 29-1/8" center to center.

Tighten remaining fasteners front to back. Using the two rear holes in passenger-side pushplate as guides, drill two 17/32" holes through frame. Bend handles as needed and attach rear portion of passenger-side pushplate to frame with two $1/2 \times 1-1/4$ " cap screws w/handle (8), lock washers (10) and nuts (11).

6. Reinstall air dam. Trim around pushplates if needed.

Grille Bracket Installation

A. For vehicles with under-hood hydraulics:

Install grille brackets according to the peculiar hydraulic installation instructions.

B. For vehicles with out-front hydraulics:

Install grille brackets and panel mounts according to the installation instructions.

Regular duty vehicles with bumper "Sight Shield" provided with Laramie SLT package:

Place a grille bracket (61) on back of grille plate as shown on illustration, and attach with two $1/4 \times 1/2$ " cap screws (62) and lock nuts (63). Place grille plate and bracket into large hole in driver-side of bumper. Using holes in grille plate as guides, drill two 1/4" holes on both sides of grille plate holes (four holes in total). Fasten bottom of grille plate to drilled holes with two tie wraps (75) and top bracket to top plastic bumper liner with two long tie wraps (59).

Regular and heavy duty vehicles without bumper "Sight Shield"

Same as regular duty vehicles with "Sight Shield" except: position grille brackets outwards in large bumper openings against bumper brackets and using holes in grille brackets as guides, drill four 9/32" holes up through upper lip of bumper in opening. Attach grille brackets to bumper with four 1/4 x 3/4" cap screws (83) with flat

washers (87) down through bumper and bracket and fasten with four lock washers (85) and nuts (86).

Heavy duty vehicles with bumper "Sight Shield"

Either remove "Sight Shield" or cut as needed to install grille brackets the same as vehicles without "Sight Shield" or don't use grille plates and brackets and simply install disconnects and dust plugs to ends of lift and angle hoses and store inside bumper when not in use.

