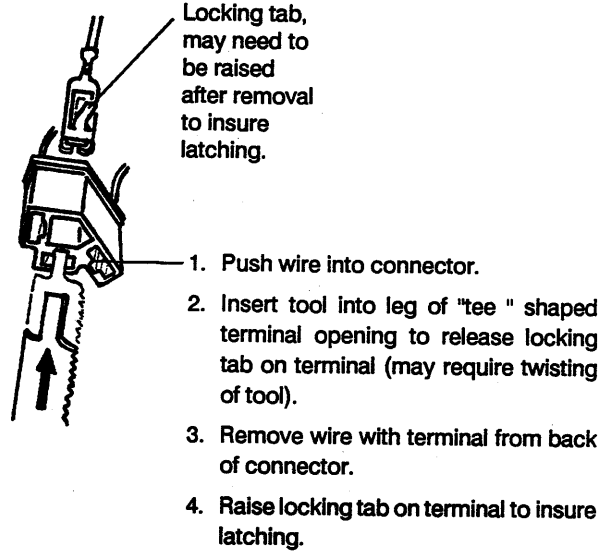
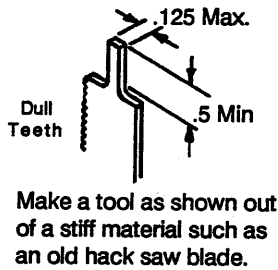
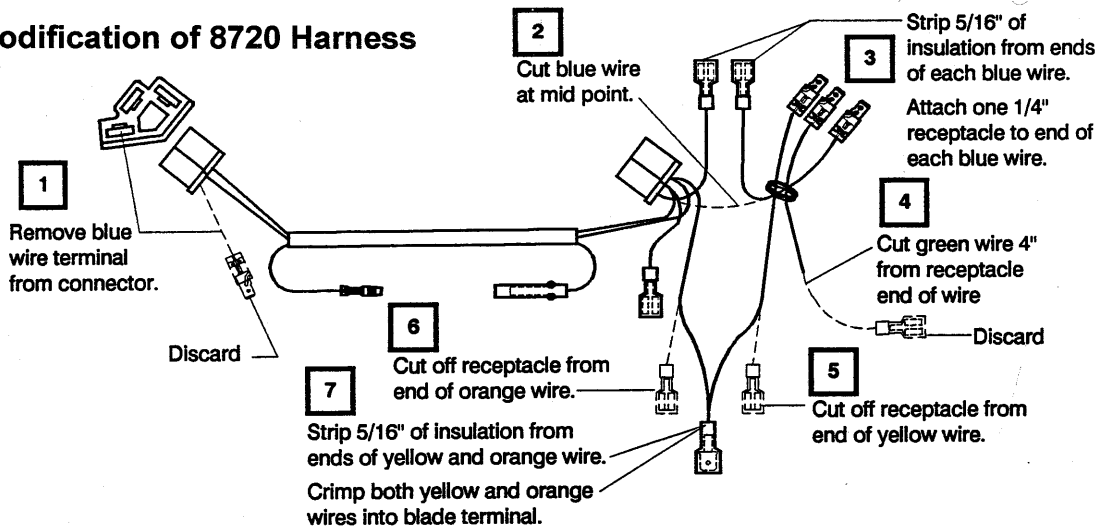


IMPORTANT These instructions are for installing Plug-in Harness on Chevrolet/GMC vehicle with SAE 2E (dual) headlamps and Canadian DRL's.

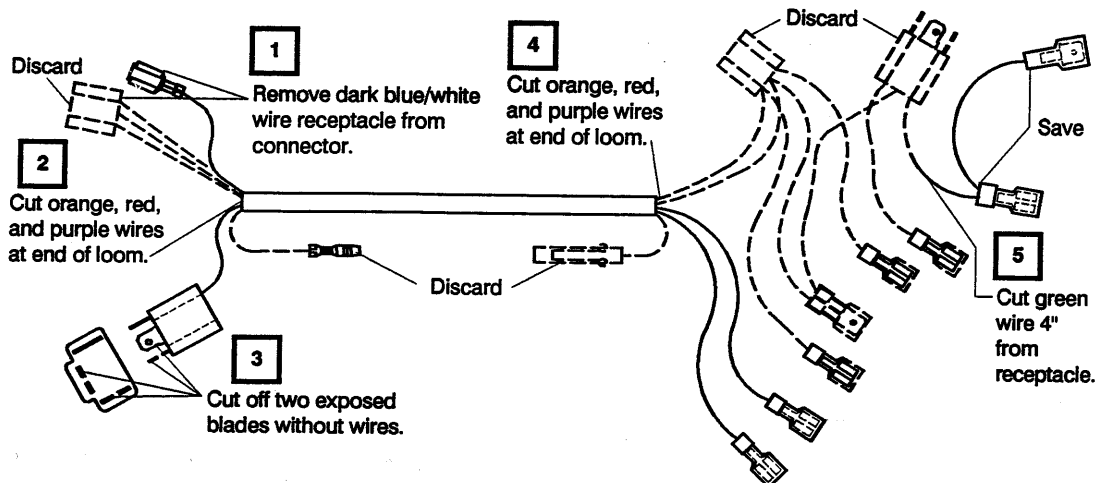
To remove terminals from connector housing:



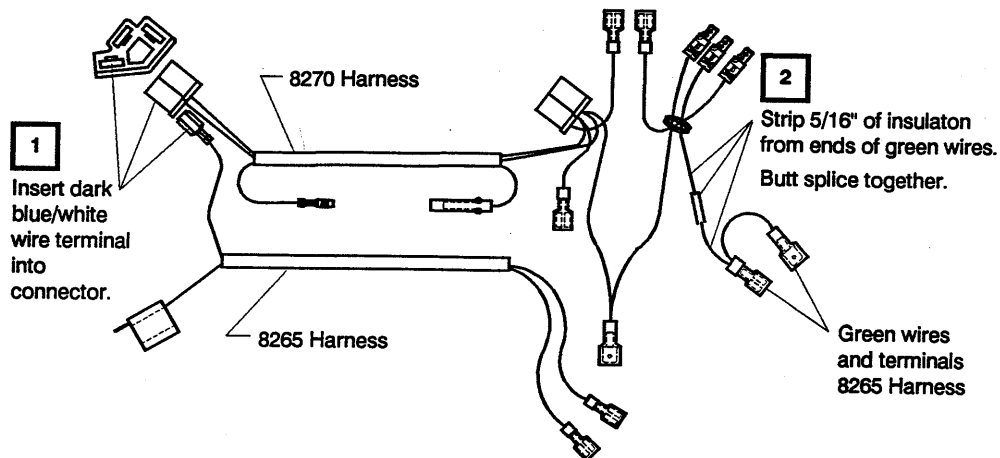
Step 1. Modification of 8720 Harness



Step 2. Modification of 8265 Harness



Step 3. Combining 8270 and 8265 Harnesses



To install a butt slice



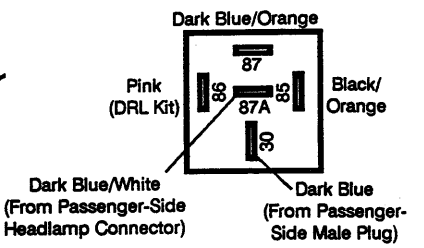
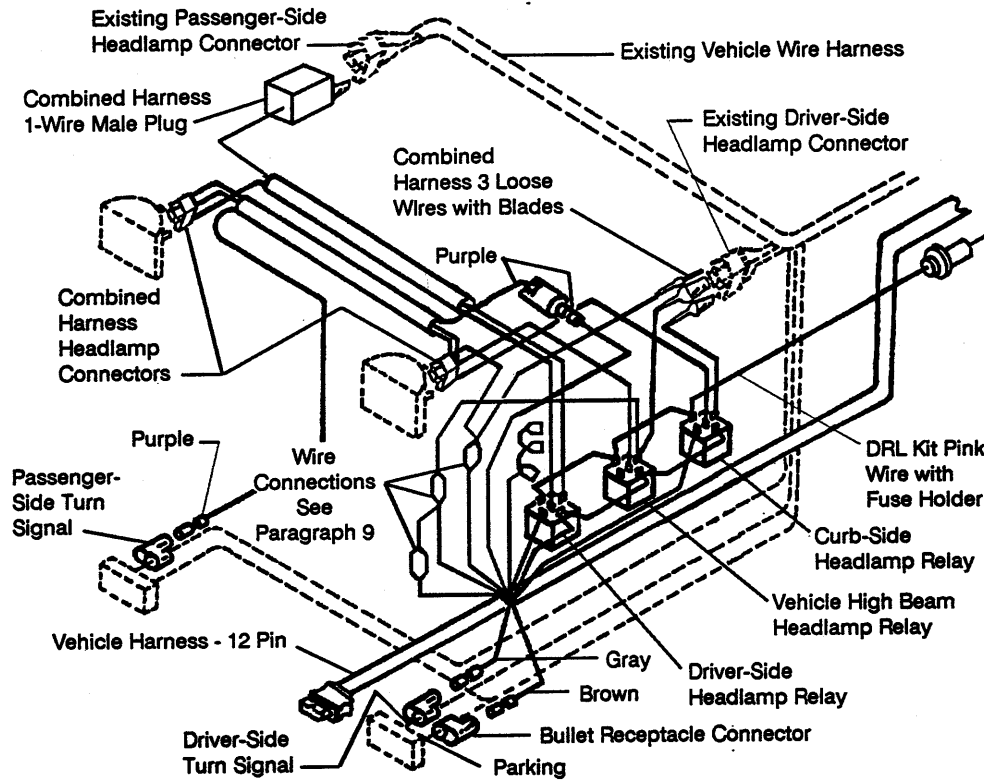
Strip wires 5/16" from the end and insert into the crimp barrel.



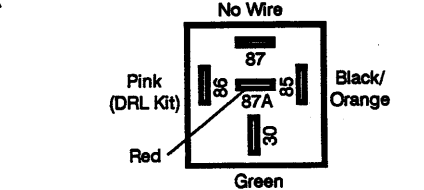
Make sure the wire end is properly seated, make the crimp connection using a tool designed for insulated splices.



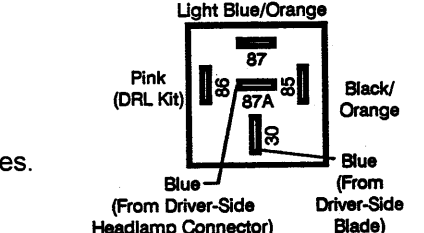
Apply heat directly to the splice, working from the center out to edges, using a hot air gun or other heat source, until the tubing recovers and the adhesive flows. Allow to cool before inspecting splice and checking integrity.



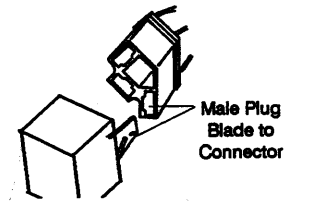
Passenger-Side Headlamp



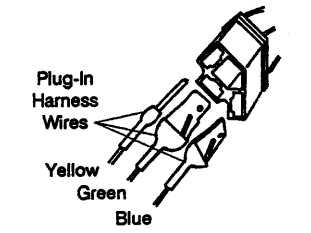
Vehicle High Beam Headlamp Relay



Driver-Side Headlamp Relay



Passenger-Side Vehicle Headlamp Connector



Driver-Side Vehicle Headlamp Connector

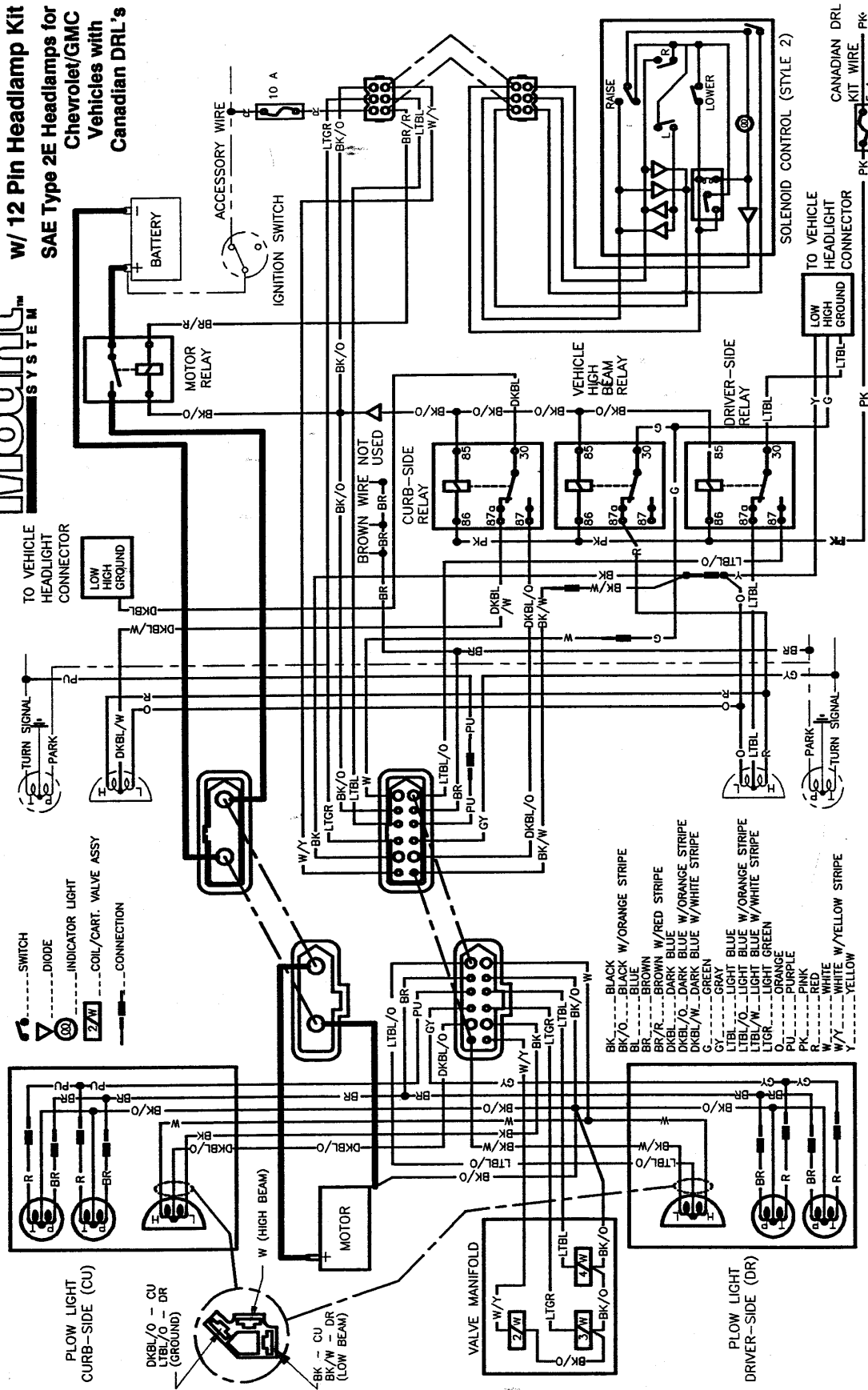
1. On the driver-side of the vehicle, identify the left turn signal wire and parking lamp wires. Attach a black bullet receptacle connector to each wire.
2. On the passenger-side of the vehicle, identify the right turn signal wire. Attach a black bullet receptacle connector to this wire.
3. Install end of combined harnesses with 1/4" receptacles and blades behind the driver-side headlamp. Route other end of harnesses along radiator bulkhead or over radiator shroud to passenger-side headlamp.
4. At the passenger-side headlamp, remove headlamp connector. Follow diagram at right to couple vehicle headlamp connector to 1-wire male plug of combined harnesses. Attach plug-in harness headlamp connector to headlamp terminals. Secure headlamp connector to male plug with a cable tie or electric tape.
5. On the passenger-side, insert purple wire bullet into black bullet receptacle on passenger-side turn signal wire.
6. If not already installed, install a 12 pin vehicle harness.
7. On the driver-side of vehicle, insert the gray and brown wire bullets into black bullet receptacles, gray to turn signal, brown to park lamp.
8. Insert purple wire bullet from 12-pin vehicle harness into purple wire receptacle on the combined harnesses.
9. Behind the driver-side headlamp, connect the following blades and receptacles together: black/white wire blade to black/white wire receptacle, yellow and orange wire blade to black wire receptacle, green wire blade to white wire receptacle.

10. Remove driver-side headlamp connector and couple it with combined harnesses 3 loose wires with blades as shown in diagram on Page 3. Attach headlamp connector to headlamp terminals. Secure loose wires to connector with electrical tape.
11. Behind the driver-side headlamp, connect wires with 1/4" receptacles to the three headlamp relay as shown in diagram on Page 3.
12. Use cable ties to secure relays and prevent accidental grounding of connections. Cable tie harnesses and wires away from hot or moving engine parts.
13. Replace vehicle turn signal flasher with one furnished in kit.

Minute Mount SYSTEM

Wiring Diagram Harness Type - Modified C w/ 12 Pin Headlamp Kit SAE Type 2E Headlamps for Chevrolet/GMC Vehicles with Canadian DRL's

Solenoid Control - The control indicator light should light whenever the control ON/OFF switch and the ignition (key) switch are both turned ON and the plow plugs are connected to the grill connector.



Vehicle harnesses with revision numbers prior to listed revisions at right - The indicator light will also be on when the control and ignition (key) switches are ON and the plow plugs are disconnected. If the parking lights are turned on (with plow plugs disconnected), the indicator light will go out.

Vehicle harnesses - 9 pin, P.N. 8275 rev. 7 or 12 pin, P.N. 8276, rev. 5 and later - The indicator light on the solenoid control will only light when the plow is attached to the vehicle and the ignition switch and control on/off switch are both turned on.